

Prüfbericht-Nr.: Test report no.:	CN24BHYC 001	Auftrags-Nr.: Order no.:	168460269	Seite 1 von 59 Page 1 of 59
Kunden-Referenz-Nr.: Client reference no.:	2140584	Auftragsdatum: Order date:	2024-01-05	
Auftraggeber: Client:	Hamedata Technology Co., Limited 1-3F & 6-8F, BLDG#A, Changfang Industrial Park, No.2 Guihua 5th Road, Pingshan District, Shenzhen, 518118 Guangdong, P.R. China			
Prüfgegenstand: Test item:	MICRO ESS			
Bezeichnung / Typ-Nr.: Identification / Type no.:	B2500-K, B2500H, B2500-A, B2500-B, B2500-C, B2500-D, B2500-I, B2500-S, 10175, BC-B2500B, 10173, BP-B2500v1.2			
Auftrags-Inhalt: Order content:	Safety test report			
Prüfgrundlage: Test specification:	IEC 62109-1:2010, EN 62109-1:2010 IEC 62109-2:2011, EN 62109-2:2011			
Wareneingangsdatum: Date of sample receipt:	2024-01-25			
Prüfmuster-Nr.: Test sample no.:	A003676634-001			
Prüfzeitraum: Testing period:	2024-01-27 to 2024-02-27			
Ort der Prüfung: Place of testing:	See page 4			
Prüflaboratorium: Testing laboratory:	TÜV Rheinland (Shenzhen) Co., Ltd.			
Prüfergebnis*: Test result*:	Pass			
erstellt von: created by:	Alvin Zheng	genehmigt von: authorized by:	Xun Yu	
Datum: Date:	2024-03-15	Alvin Zheng	Issue date:	2024-03-15
Stellung / Position: Position:	Project Engineer	Stellung / Position: Reviewer		
Sonstiges / Other:	This report includes 59 pages for IEC/EN 62109-1, 28 pages of attachment 1 for IEC/EN 62109-2 and 10 pages of attachment 2 for photo documentation.			
Zustand des Prüfgegenstandes bei Anlieferung: Condition of the test item at delivery:	Prüfmuster vollständig und unbeschädigt Test item complete and undamaged			
* Legende: * Legend:	P(ass) = entspricht o.g. Prüfgrundlage(n) P(ass) = passed a.m. test specification(s)	F(all) = entspricht nicht o.g. Prüfgrundlage(n) F(all) = failed a.m. test specification(s)	N/A = nicht anwendbar N/A = not applicable	N/T = nicht getestet N/T = not tested
<p>Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens.</p> <p><i>This test report only relates to the a. m. test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any test mark.</i></p>				

Prüfbericht-Nr.: CN24BHYC 001
Test report no.:

Seite 2 von 59
Page 2 of 59

Anmerkungen
Remarks

1	<p>Alle eingesetzten Prüfmittel waren zum angegebenen Prüfzeitraum gemäß eines festgelegten Kalibrierungsprogramms unseres Prüfhauses kalibriert. Sie entsprechen den in den Prüfprogrammen hinterlegten Anforderungen. Die Rückverfolgbarkeit der eingesetzten Prüfmittel ist durch die Einhaltung der Regelungen unseres Managementsystems gegeben. Detaillierte Informationen bezüglich Prüfkonditionen, Prüfequipment und Messunsicherheiten sind im Prüflabor vorhanden und können auf Wunsch bereitgestellt werden.</p> <p><i>The equipment used during the specified testing period was calibrated according to our test laboratory calibration program. The equipment fulfills the requirements included in the relevant standards. The traceability of the test equipment used is ensured by compliance with the regulations of our management system. Detailed information regarding test conditions, equipment and measurement uncertainty is available in the test laboratory and could be provided on request.</i></p>
2	<p>Wie vertraglich vereinbart, wurde dieses Dokument nur digital unterzeichnet. Der TÜV Rheinland hat nicht überprüft, welche rechtlichen oder sonstigen diesbezüglichen Anforderungen für dieses Dokument gelten. Diese Überprüfung liegt in der Verantwortung des Benutzers dieses Dokuments. Auf Verlangen des Kunden kann der TÜV Rheinland die Gültigkeit der digitalen Signatur durch ein gesondertes Dokument bestätigen. Diese Anfrage ist an unseren Vertrieb zu richten. Eine Umweltgebühr für einen solchen zusätzlichen Service wird erhoben. Informationen zur Verifizierung der Authentizität unserer Dokumente erhalten Sie auf folgender Webseite: go.tuv.com/digital-signature</p> <p><i>As contractually agreed, this document has been signed digitally only. TUV Rheinland has not verified and unable to verify which legal or other pertaining requirements are applicable for this document. Such verification is within the responsibility of the user of this document. Upon request by its client, TUV Rheinland can confirm the validity of the digital signature by a separate document. Such request shall be addressed to our Sales department. An environmental fee for such additional service will be charged. For information on verifying the authenticity of our documents, please visit the following website: go.tuv.com/digital-signature</i></p>
3	<p>Prüfklausel mit der Note * wurden an qualifizierte Unterauftragnehmer vergeben und sind unter der jeweiligen Prüfklausel des Berichts beschrieben. Abweichungen von Prüfspezifikation(en) oder Kundenanforderungen sind in der jeweiligen Prüfklausel im Bericht aufgeführt.</p> <p><i>Test clauses with remark of * are subcontracted to qualified subcontractors and descripted under the respective test clause in the report.</i></p> <p><i>Deviations of testing specification(s) or customer requirements are listed in specific test clause in the report.</i></p>
4	<p>Die Entscheidungsregel für Konformitätserklärungen basierend auf numerischen Messergebnissen in diesem Prüfbericht basiert auf der "Null-Grenzwert-Regel" und der "Einfachen Akzeptanz" gemäß ILAC G8:2019 und IEC Guide 115:2021, es sei denn, in der auf Seite 1 dieses Berichts genannten angewandten Norm ist etwas anderes festgelegt oder vom Kunden gewünscht. Dies bedeutet, dass die Messunsicherheit nicht berücksichtigt wird und daher auch nicht im Prüfbericht angegeben wird. Zu weiteren Informationen bezüglich des Risikos durch diese Entscheidungsregel siehe ILAC G8:2019.</p> <p><i>The decision rule for statements of conformity, based on numerical measurement results, in this test report is based on the "Zero Guard Band Rule" and "Simple Acceptance" in accordance with ILAC G8:2019 and IEC Guide 115:2021, unless otherwise specified in the applied standard mentioned on Page 1 of this report or requested by the customer. This means that measurement uncertainty is not taken in account and hence also not declared in the test report. For additional information to the resulting risk based of this decision rule please refer to ILAC G8:2019.</i></p>

TEST REPORT**IEC 62109-1****Safety of Power Converter for use in Photovoltaic Power Systems**
Part 1: General requirements**Report Number.** : CN24BHYC 001**Date of issue** : See cover page**Total number of pages** : See cover page**Name of Testing Laboratory preparing the Report** : TÜV Rheinland (Shenzhen) Co., Ltd.**Applicant's name** : Hamedata Technology Co., Limited**Address** : 1-3F & 6-8F, BLDG#A, Changfang Industrial Park, No.2 Guihua 5th Road, Pingshan District, Shenzhen, 518118 Guangdong, P.R. China**Test specification:****Standard** : See cover page**Test procedure** : See cover page**Non-standard test method** : N/A**Test Report Form No.** : IEC62109_1B**Test Report Form(s) Originator** : VDE Testing and Certification Institute**Master TRF** : Dated 2022-10**Copyright © 2016 IEC System of Conformity Assessment Schemes for Electrotechnical Equipment and Components (IECEE System). All rights reserved.**

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This report is not valid as a CB Test Report unless signed by an approved CB Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.

General disclaimer:

The test results presented in this report relate only to the object tested.

This report shall not be reproduced, except in full, without the written approval of the Issuing CB Testing Laboratory. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.

Test item description	MICRO ESS
Trade Mark.....	N/A
Manufacturer.....	Same as applicant
Model/Type reference.....	B2500-K, B2500H, B2500-A, B2500-B, B2500-C, B2500-D, B2500-I, B2500-S, 10175, BC-B2500B, 10173, BP-B2500v1.2
Ratings.....	See copy of marking label and model list.

Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):

<input checked="" type="checkbox"/>	Testing Laboratory:	TÜV Rheinland (Shenzhen) Co., Ltd.	
Testing location/ address		ATS Electronic Technology Co., Ltd. 3/F., Building A, No.1, Hedong 3rd Road, Jinxia Community, Changan, Dongguan, Guangdong, China	
<input type="checkbox"/>	Associated CB Testing Laboratory:		
Testing location/ address			
Tested by (name, function, signature)			
Approved by (name, function, signature) ..:			
<input type="checkbox"/>	Testing procedure: CTF Stage 1:		
Testing location/ address			
Tested by (name, function, signature)			
Approved by (name, function, signature) ..:			
<input type="checkbox"/>	Testing procedure: CTF Stage 2:		
Testing location/ address			
Tested by (name + signature).....			
Witnessed by (name, function, signature) .:			
Approved by (name, function, signature) ..:			
<input type="checkbox"/>	Testing procedure: CTF Stage 3:		
<input type="checkbox"/>	Testing procedure: CTF Stage 4:		
Testing location/ address			
Tested by (name, function, signature)			
Witnessed by (name, function, signature) .:			
Approved by (name, function, signature) ..:			
Supervised by (name, function, signature) :			

List of Attachments (including a total number of pages in each attachment):

- ATTACHMENT 1 – Test report of IEC/EN 62109-2:2011 (28 pages).
- ATTACHMENT 2 – Photo Documentation (10 pages).

Summary of testing:**Tests performed (name of test and test clause):**

The critical tests were performed for this equipment included clauses 4.3, 4.4, 4.7, 5.1.2, 6.3, 7.3.2.2, 7.3.4.2.3, 7.3.7.4, 7.3.7.5, 7.3.9, 8.5, 13.7 in scope of this standard, for temperature test the thermocouples method used, regarding fault condition test simulated faults applied.

Testing location:

ATS Electronic Technology Co., Ltd.
3/F., Building A, No.1, Hedong 3rd Road, Jinxia Community, Changan, Dongguan, Guangdong, China

Summary of compliance with National Differences (List of countries addressed):

N/A

The product fulfils the requirements of IEC/EN 62109-1: 2010 and IEC/EN 62109-2: 2011.

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Rechargeable Li-ion Battery (MICRO ESS) Model: B2500-K
Batteries: LiFePO4 44.8V/50000 mAh (2240Wh)
MPPT Input: 12V-59V 13.5A*2 800W*2 Max.
DC Output: 16V-40V 15A*2 800W Max.
Extra battery port Input: 44.8V-51.1V 32A Max;
Output: 42V-51.1V 23A Max.

Vmax PV (absolute maximum): d.c.59 V
Isc PV (absolute maximum): d.c. 14.5A
IFpP/14/136/263[14S1P]/M/0+50/80

Discharging temperature: -10°C-50°C
Charging temperature: 0°C-50°C
Protective class: III IP Level: IP65
Hamedata Technology Co.,Limited
Made in China YYMMDD



Note: The marking label for other models are same as above except model name.

Test item particulars:			
Equipment mobility: <input type="checkbox"/> movable <input type="checkbox"/> hand-held <input type="checkbox"/> stationary <input checked="" type="checkbox"/> fixed <input type="checkbox"/> transportable <input type="checkbox"/> for building-in			
Connection to the mains: <input type="checkbox"/> pluggable equipment <input type="checkbox"/> direct plug-in <input checked="" type="checkbox"/> permanent connection <input type="checkbox"/> for building-in			
Environmental category: <input type="checkbox"/> outdoor <input checked="" type="checkbox"/> indoor unconditional <input type="checkbox"/> conditional <input type="checkbox"/> indoor			
Over voltage category Mains: <input type="checkbox"/> OVC I <input type="checkbox"/> OVC II <input type="checkbox"/> OVC III <input type="checkbox"/> OVC IV			
Over voltage category DC: <input type="checkbox"/> OVC I <input checked="" type="checkbox"/> OVC II <input type="checkbox"/> OVC III <input type="checkbox"/> OVC IV			
Mains supply tolerance (%): N/A			
Tested for power systems: N/A			
IT testing, phase-phase voltage (V): N/A			
Class of equipment: <input type="checkbox"/> Class I <input type="checkbox"/> Class II <input checked="" type="checkbox"/> Class III <input type="checkbox"/> Not classified			
Mass of equipment (kg): See model lists.			
Pollution degree: <input type="checkbox"/> PD 1 <input checked="" type="checkbox"/> PD 2 <input type="checkbox"/> PD 3 (PD2 inside)			
IP protection class: IP65			
.....::			
Possible test case verdicts:			
- test case does not apply to the test object: N/A			
- test object does meet the requirement: P (Pass)			
- test object was not evaluated for the requirement: N/E			
- test object does not meet the requirement: F (Fail)			
Testing:			
Date of receipt of test item: See cover page			
Date (s) of performance of tests: See cover page			

General remarks:

"(See Enclosure #)" refers to additional information appended to the report.

"(See appended table)" refers to a table appended to the report.

Throughout this report a comma / point is used as the decimal separator.

Manufacturer's Declaration per sub-clause 4.2.5 of IECEE 02:

The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided

Yes
 Not applicable

When differences exist; they shall be identified in the General product information section.

Name and address of factory (ies)	Hamedata Technology Co., Limited 1-3F & 6-8F, BLDG#A, Changfang Industrial Park, No.2 Guihua 5th Road, Pingshan District, Shenzhen, 518118 Guangdong, P.R. China
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History of amendments and modifications:

N/A

General product information:
Product Description:

The equipment is MICRO ESS with DVC-A output. The DC output supplied to the circuits of end product which should be isolated from Mains by reinforced or double insulation. The max. voltage is 59Vdc of inside circuits declared by manufacturer, all circuits are DVC-As.

The equipment shall be fixed to suitable manner as specified in the installation instruction and indoor use only.

The ambient temperature permitted by the manufacturer's specification is -10 to 50°C.

Table 1: Model list

MODEL NAME		B2500-K, B2500H, B2500-A, B2500-B, B2500-C, B2500-D, B2500-I, B2500-S, 10175, BC-B2500B, 10173, BP-B2500v1.2
PV INPUT	Vmax PV Voltage [Vd.c.]	59
	PV Input Voltage Range [Vd.c.]	12-59
	MPP Voltage Range [Vd.c.]	12-59
	Max. Input Current [Ad.c.]	13.5/13.5
	Max. Input Power [W]	800/800
	Isc PV [Ad.c.]	14.5/14.5
	Number of MPPT	2
Extra Battery	Input Voltage [Vd.c.]	44.8-51.1
	Max. input Current [Ad.c.]	32
	Output Voltage [Vd.c.]	42-51.1
	Max. output Current [Ad.c.]	23
DC output	Output Voltage [Vd.c.]	16-40
	Max. Output Current [Ad.c.]	15/15
	Max. Output Power [W]	800
CONSTRUCTION	Overshoot Category(OVC)	II
	Protective Class	III
	Ingress Protection (IP)	IP65
	Pollution Degree (PD)	PD2
	Operating Temperature Range [°C]	-10 to +50
	Altitude [m]	2000
	Size [mm]	350*175*295
	Weight [kg]	18.7
Notes: All models are identical to each other except model name.		

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
4	GENERAL TESTING REQUIREMENTS		P
4.1	General		P
4.2	General conditions for testing		P
4.2.1	Sequence of tests	Considered.	P
4.2.2	Reference test conditions	Considered.	P
4.2.2.1	Environmental conditions		P
4.2.2.2	State of equipment		P
4.2.2.3	Position of equipment		P
4.2.2.4	Accessories	Considered.	P
4.2.2.5	Covers and removable parts		P
4.2.2.6	Mains supply a) Voltage: b) Frequency: c) Polarity: d) Earthing: e) Over-current Protection:		N/A
4.2.2.7	Supply ports other than the mains	Considered.	P
4.2.2.7.1	Photovoltaic supply sources a) Open circuit voltage: b) Short-circuit current:		P
4.2.2.7.2	Battery inputs		P
4.2.2.8	Conditions of loading for output ports		P
4.2.2.9	Earthing terminals		N/A
4.2.2.10	Controls		N/A
4.2.2.11	Available short circuit current	Considered.	P
4.3	Thermal testing	(see appended table 4.3)	P
4.3.1	General		P
4.3.2	Maximum temperatures		P
4.3.2.1	General	Maximum environment temperature of EUT is 50°C	P
4.3.2.2	Touch temperatures		P
4.3.2.3	Temperature limits for mounting surfaces		P
4.4	Testing in single fault condition	(see appended table 4.4)	P
4.4.1	General		P
4.4.2	Test conditions and duration for testing under fault		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	conditions		
4.4.2.1	General		P
4.4.2.2	Duration of tests	Considered.	P
4.4.3	Pass/fail criteria for testing under fault conditions	Complied.	P
4.4.3.1	Protection against shock hazard		P
4.4.3.2	Protection against the spread of fire		P
4.4.3.3	Protection against other hazards		P
4.4.3.4	Protection against parts expulsion hazards		P
4.4.4	Single fault conditions to be applied	Complied.	P
4.4.4.1	Component fault tests	Considered.	P
4.4.4.2	Equipment or parts for short-term or intermittent operation		N/A
4.4.4.3	Motors	No such device.	N/A
4.4.4.4	Transformer short circuit tests		N/A
4.4.4.5	Output short circuit		P
4.4.4.6	Backfeed current test for equipment with more than one source of supply		N/A
4.4.4.7	Output overload		P
4.4.4.8	Cooling system failure	Complied.	P
4.4.4.9	Heating devices	No such device.	N/A
4.4.4.10	Safety interlock systems	No such device.	N/A
4.4.4.11	Reverse d.c. connections		N/A
4.4.4.12	Voltage selector mismatch	No such device.	N/A
4.4.4.13	Mis-wiring with incorrect phase sequence or polarity		N/A
4.4.4.14	Printed wiring board short-circuit test		P
4.5	Humidity preconditioning		N/A
4.5.1	General		N/A
4.5.2	Conditions		N/A
4.6	Backfeed voltage protection		N/A
4.6.1	Backfeed tests under normal conditions		N/A
4.6.2	Backfeed tests under single-fault conditions		N/A
4.6.3	Compliance with backfeed tests		N/A
4.7	Electrical ratings tests	(see appended table 4.2.2.6)	P
4.7.1	Input ratings		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
4.7.1.1	Measurement requirements for DC input ports		P
4.7.2	Output ratings		P

5	MARKING AND DOCUMENTATION		P
5.1	Marking		P
5.1.1	General		P
	Equipment shall bear markings as specified in 5.1 and 5.2		P
	Graphic symbols may be used and shall be in accordance with Annex C or IEC 60417 as applicable.		P
	Graphic symbols shall be explained in the documentation provided with the PCE.		P
5.1.2	Durability of markings		P
	Markings required by this clause to be located on the PCE shall remain clear and legible under conditions of NORMAL USE and resist the effects of cleaning agents specified by the manufacturer	The label was subjected to the permanence of marking test. The label was rubbed with cloth soaked with water for 30 sec. And then again for 30 sec. With the cloth soaked with petroleum spirit. After this test there was no damage to the label. The marking on the label did not fade. There was no curling or lifting of the label edge.	P
5.1.3	Identification		P
	The equipment shall, as a minimum, be permanently marked with:		P
	a) the name or trade mark of the manufacturer or supplier	See copy of marking plate	P
	b) model number, name or other means to identify the equipment	See copy of marking plate	P
	c) a serial number, code or other marking allowing identification of manufacturing location and the manufacturing batch or date within a three month time period.	See copy of marking plate	P
5.1.4	Equipment ratings		P
	Unless otherwise specified in another part of IEC 62109, the following ratings, as applicable shall be marked on the equipment:	See copy of marking plate	P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	<ul style="list-style-type: none"> – input voltage, type of voltage (a.c. or d.c.), frequency, and max. continuous current for each input 	See copy of marking plate	P
	<ul style="list-style-type: none"> – output voltage, type of voltage (a.c. or d.c.), frequency, max. continuous current, and for a.c. outputs, either the power or power factor for each output 	See copy of marking plate	P
	<ul style="list-style-type: none"> – the ingress protection (IP) rating as in 6.3 below 	See copy of marking plate	P
5.1.5	Fuse identification		P
	Marking shall be located adjacent to each fuse or fuseholder, or on the fuseholder, or in another location provided that it is obvious to which fuse the marking applies, giving the fuse current rating and where fuses of different voltage rating value could be fitted, the fuse voltage rating.	No such devices.	N/A
	Where fuses with special fusing characteristics such as time delay or breaking capacity are necessary, the type shall also be indicated		N/A
	For fuses not located in operator access areas and for soldered-in fuses located in operator access areas, it is permitted to provide an unambiguous cross-reference (for example, F1, F2, etc.) to the servicing instructions which shall contain the relevant information.	Fuses used and not located in operator access areas.	P
5.1.6	Terminals, Connections, and Controls		P
	If necessary for safety, an indication shall be given of the purpose of Terminals, connectors, controls, and indicators, and their various positions, including any connections for coolant fluids such as water and drainage. The symbols in Annex C may be used, and where there is insufficient space, symbol 9 of Annex C may be used.		P
	Push-buttons and actuators of emergency stop devices, and indicator lamps used only to indicate a warning of danger or the need for urgent action shall be coloured red.		N/A
	A multiple-voltage unit shall be marked to indicate the particular voltage for which it is set when shipped from the factory. The marking is allowed to be in the form of a paper tag or any other non-permanent material.		N/A
	A unit with d.c. terminals shall be plainly marked indicating the polarity of the connections, with:		P
	<ul style="list-style-type: none"> – the sign “+” for positive and “-“ for negative; or 		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	<ul style="list-style-type: none"> – a pictorial representation illustrating the proper polarity where the correct polarity can be unambiguously determined from the representation 	See only above.	N/A
5.1.6.1	Protective Conductor Terminals		N/A
	The means of connection for the protective earthing conductor shall be marked with:		N/A
	<ul style="list-style-type: none"> – symbol 7 of Annex C; or 		N/A
	<ul style="list-style-type: none"> – the letters "PE"; or 		N/A
	<ul style="list-style-type: none"> – the colour coding green-yellow. 		N/A
5.1.7	Switches and circuit-breakers		N/A
	The on and off-positions of switches and circuits breakers shall be clearly marked. If a push-button switch is used as the power switch, symbols 10 and 16 of Annex C may be used to indicate the on-position, or symbols 11 and 17 to indicate the off-position, with the pair of symbols (10 and 16, or 11 and 17) close together.		N/A
5.1.8	Class II Equipment	Class III equipment	N/A
	Equipment using Class II protective means throughout shall be marked with symbol 12 of Annex C. Equipment which is only partially protected by DOUBLE INSULATION or REINFORCED INSULATION shall not bear symbol 12 of Table Annex C.		N/A
	Where such equipment has provision for the connection of an earthing conductor for functional reasons (see 7.3.6.4) it shall be marked with symbol 6 of Annex C		N/A
5.1.9	Terminal boxes for External Connections		N/A
	Where required by note 1 of Table 2 as a result of high temperatures of terminals or parts in the wiring compartment, there shall be a marking, visible beside the terminal before connection, of either:		N/A
	a) the minimum temperature Rating and size of the cable to be connected to the TERMINALS; or		N/A
	b) a marking to warn the installer to consult the installation instruction. Symbol 9 of Table D-1 is an acceptable marking		N/A
5.2	Warning markings		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
5.2.1	Visibility and legibility requirements for warning markings		N/A
	Warning markings shall be legible, and shall have minimum dimensions as follows:		N/A
	– Printed symbols shall be at least 2,75 mm high		N/A
	– Printed text characters shall be at least 1.5 mm high and shall contrast in colour with the background		N/A
	– Symbols or text that are moulded, stamped or engraved in a material shall have a character height of at least 2,0 mm, and if not contrasting in colour from the background, shall have a depth or raised height of at least 0,5 mm.		N/A
	If it is necessary to refer to the instruction manual to preserve the protection afforded by the equipment, the equipment shall be marked with symbol 9 of Annex C		N/A
	Symbol 9 of Annex C is not required to be used adjacent to symbols that are explained in the manual		N/A
5.2.2	Content for warning markings		N/A
5.2.2.1	Ungrounded heat sinks and similar parts		N/A
	An ungrounded heat sink or other part that may be mistaken for a grounded part and involves a risk of electric shock in accordance with 7.3 shall be marked with symbol 13 of Annex C, or equivalent. The marking may be on or adjacent to the heat sink and shall be clearly visible when the PCE is disassembled to the extent that a risk of contact with the heat sink exists.		N/A
5.2.2.2	Hot Surfaces		N/A
	A part of the PCE that exceeds the temperature limits specified in 4.3.2 shall be marked with symbol 14 of Annex C or equivalent.		N/A
5.2.2.3	Coolant	No coolant used inside.	N/A
	A unit containing coolant that exceeds 70 °C shall be legibly marked externally where readily visible after installation with symbol 15 of Annex C. The documentation shall provide a warning regarding the risk of burns from hot coolant, and either:		N/A
	a) statement that coolant system servicing is to be done only by SERVICE PERSONNEL, or		N/A
	b) instructions for safe venting, draining, or		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	otherwise working on the cooling system, if these operations can be performed without OPERATOR access to HAZARDS internal to the equipment		
5.2.2.4	Stored energy		N/A
	Where required by 7.3.9.2 or 7.4.2 the PCE shall be marked with Symbol 21 of Annex C and the time to discharge capacitors to safe voltage and energy levels shall accompany the symbol.		N/A
5.2.2.5	Motor guarding		N/A
	Where required by 8.2 a marking shall be provided where it is visible to service personnel before removal of a guard, warning of the hazard and giving instructions for safe servicing (for example disconnection of the source before removing the guard).		N/A
5.2.3	Sonic hazard markings and instructions	No sonic hazard	N/A
	If required by 10.2.1 a PCE shall:		N/A
	a) be marked to warn the operator of the sonic pressure hazard; or		N/A
	b) be provided with installation instructions that specify how the installer can ensure that the sound pressure level from equipment at its point of use after installation, will not reach a value, which could cause a hazard. These instructions shall include the measured sound pressure level, and shall identify readily available and practicable protective materials or measures which may be used.		N/A
5.2.4	Equipment with multiple sources of supply		N/A
	A PCE with connections for multiple energy sources shall be marked with symbol 13 of Annex C and the manual shall contain the information required in 5.3.4.		N/A
	The symbol shall be located on the outside of the unit or shall be prominently visible behind any cover giving access to hazardous parts.		N/A
5.2.5	Excessive touch current		N/A
	Where required by 7.3.6.3.7 the PCE shall be marked with symbol 15 of Annex C. See also 5.3.2 for information to be provided in the installation manual.		N/A
5.3	Documentation		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
5.3.1	General		P
	The documentation provided with the PCE shall provide the information needed for the safe operation, installation, and (where applicable) maintenance of the equipment. The documentation shall include the items required in 5.3.2 through 5.3.4, and the following:		P
	a) explanations of equipment makings, including symbols used		P
	b) location and function of terminals and controls		P
	c) all ratings or specifications that are necessary to safely install and operate the PCE, including the following environmental ratings along with an explanation of their meaning and any resulting installation requirements:		P
	– ENVIRONMENTAL CATEGORY as per 6.1		P
	– WET LOCATIONS classification for the intended external environment as per 6.1		N/A
	– POLLUTION DEGREE classification for the intended external environment as per 6.2		P
	– INGRESS PROTECTION rating as per 6.3		P
	– Ambient temperature and relative humidity ratings		P
	– MAXIMUM altitude rating	2000m	P
	– OVERVOLTAGE CATEGORY assigned to each input and output port as per 7.3.7.1.2, accompanied by guidance regarding how to ensure that the installation complies with the required overvoltage categories;	OVC II	P
	d) a warning that when the photovoltaic array is exposed to light, it supplies a d.c. voltage to the PCE		N/A
5.3.1.1	Language	English version instruction provided	P
	Instructions related to safety shall be in a language that is acceptable in the country where the equipment is to be installed.		P
5.3.1.2	Format		P
	In general, the documentation must be provided in printed form and is to be delivered with the equipment.	Paper version and electronic version will be sent to the customer once sold to end	P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
		client.	
	For equipment which requires the use of a computer for both installation and operation, documentation may be provided in electronic format without accompanying printed format.		P
5.3.2	Information related to installation	Provided in the instruction manual	P
	The documentation shall include installation and where applicable, specific commissioning instructions and, if necessary for safety, warnings against hazards which could arise during installation or commissioning of the equipment. The information provided shall include:		P
	a) assembly, location, and mounting requirements:		P
	b) ratings and means of connection to each source of supply and any requirements related to wiring and external controls, colour coding of leads, disconnection means, or overcurrent protection needed, including instructions that the installation position shall not prevent access to the disconnection means;		P
	c) ratings and means of connection of any outputs from the PCE, and any requirements related to wiring and externals controls, colour coding of leads, or overcurrent protection needed;		P
	d) explanation of the pin-out of connectors for external connections, unless the connector is used for a standard purpose (e.g. RS 232)		P
	e) ventilation requirements;		N/A
	f) requirements for special services, for example cooling liquid;	No such special services.	N/A
	g) instructions and information relating to sound pressure level if required by 10.2.1;		N/A
	h) where required by 14.8.1.3, instructions for the adequate ventilation of the room or location in which PCE containing vented or valve-regulated batteries is located, to prevent the accumulation of hazardous gases;		N/A
	i) tightening torque to be applied to wiring terminals;		N/A
	j) values of backfeed short-circuit currents available from the PCE on input and output conductors under fault conditions, if those currents exceed the max. rated current of the		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	circuit, as per 4.4.4.6;		
	k) for each input to the PCE, the max value of short-circuit current available from the source, for which the PCE is designed; and		P
	l) compatibility with RCD and RCM;	Integrated RCMUs.	N/A
	m) instructions for protective earthing, including the information required by 7.3.6.3.7 if a second protective earthing conductor is to be installed;		N/A
	n) where required by 7.3.8, the installation instructions shall include the following or equivalent wording:		N/A
	“This product can cause a d.c. current in the external protective earthing conductor. Where a residual current-operated protective (RCD) or monitoring (RCM) device is used for protection in a case of direct or indirect contact, only an RCD or RCM of Type B is allowed on the supply side of this product.“		N/A
	o) for PCE intended to charge batteries, the battery nominal voltage rating, size, and type		P
	p) PV array configuration information, such as ratings, whether the array is to be grounded or floating, any external protection devices needed, etc.		N/A
5.3.3	Information related to operation	All below related information provided in the user's manual.	P
	Instructions for use shall include any operating instructions necessary to ensure safe operation, including the following, as applicable:		P
	– Instructions for adjustment of controls including the effects of adjustment;		N/A
	– Instructions for interconnection to accessories and other equipment, including indication of suitable accessories, detachable parts and any special materials;		P
	– Warnings regarding the risk of burns from surfaces permitted to exceed the temperature limits of 4.3.2 and required operator actions to reduce the risk; and		N/A
	– Instructions, that if the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.		P
5.3.4	Information related to maintenance	All below related information	P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
		provided in the service manual.	
	Maintenance instructions shall include the following:		P
	<ul style="list-style-type: none"> – Intervals and instructions for any preventive maintenance that is required to maintain safety (for example air filter replacement or periodic re-tightening of terminals); 		P
	<ul style="list-style-type: none"> – Instructions for accessing operator access areas, if any are present, including a warning not to enter other areas of the equipment; 		P
	<ul style="list-style-type: none"> – Part numbers and instructions for obtaining any required operator replaceable parts; 		P
	<ul style="list-style-type: none"> – Instructions for safe cleaning (if recommended) 		N/A
	<ul style="list-style-type: none"> – Where there is more than one source of supply energizing the PCE, information shall be provided in the manual to indicate which disconnect device or devices are required to be operated in order to completely isolate the equipment. 		N/A
5.3.4.1	Battery maintenance		P
	Where required by 14.8.5, the documentation shall include the applicable items from the following list of instructions regarding maintenance of batteries:		P
	<ul style="list-style-type: none"> – Servicing of batteries should be performed or supervised by personnel knowledgeable about batteries and the required precautions 		P
	<ul style="list-style-type: none"> – When replacing batteries, replace with the same type and number of batteries or battery packs 		P
	<ul style="list-style-type: none"> – General instructions regarding removal and installation of batteries 		P
	<ul style="list-style-type: none"> – CAUTION: Do not dispose of batteries in a fire. The batteries may explode. 		P
	<ul style="list-style-type: none"> – CAUTION: Do not open or damage batteries. Released electrolyte is harmful to the skin and eyes. It may be toxic. 		P
	<ul style="list-style-type: none"> – CAUTION: A battery can present a risk of electrical shock and high short-circuit current. The following precautions should be observed when working on batteries: 		N/A
	a) Remove watches, rings, or other metal objects.		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	b) Use tools with insulated handles.		N/A
	c) Wear rubber gloves and boots.		N/A
	d) Do not lay tools or metal parts on top of batteries		N/A
	e) Disconnect charging source prior to connecting or disconnecting battery terminals		N/A
	f) Determine if battery is inadvertently grounded. If inadvertently grounded, remove source from ground. Contact with any part of a grounded battery can result in electrical shock. The likelihood of such shock can be reduced if such grounds are removed during installation and maintenance (applicable to equipment and remote battery supplies not having a grounded supply circuit).		N/A
6	ENVIRONMENTAL REQUIREMENTS AND CONDITIONS		P
	The manufacturer shall rate the PCE for the following environmental conditions:		P
	– ENVIRONMENTAL CATEGORY, as in 6.1 below		P
	– Suitability for WET LOCATIONS or not		P
	– POLLUTION DEGREE rating in 6.2 below	See clause 6.2 below	P
	– INGRESS PROTECTION (IP) rating, as in 6.3 below	See clause 6.3 below	P
	– Ultraviolet (UV) exposure rating, as in 6.4 below		N/A
	– Ambient temperature and relative humidity ratings, as in 6.5 below	See clause 6.5 below	P
6.1	Environmental categories and minimum environmental conditions		P
6.1.1	Outdoor		N/A
6.1.2	Indoor, unconditioned		P
6.1.3	Indoor, conditioned		N/A
6.2	Pollution degree	PD2	P
6.3	Ingress Protection	IP65	P
6.4	UV exposure		N/A
6.5	Temperature and humidity	-10-50°C, 5%-95% humidity	P
7	PROTECTION AGAINST ELECTRIC SHOCK AND ENERGY HAZARDS		P
7.1	General		P
7.2	Fault conditions	Suitable protection provided against electric shock under	P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
		fault conditions.	
7.3	Protection against electric shock		
7.3.1	General	See below	P
7.3.2	Decisive voltage classification	DVC-A	P
7.3.2.1	Use of decisive voltage class (DVC)		
7.3.2.2	Limits of DVC (according table 6)	DVC-A: <60Vdc.	P
7.3.2.3	Short-terms limits of accessible voltages under fault conditions	No parts were exceed DVC-A level.	P
7.3.2.4	Requirements for protection (according table 7)		
7.3.2.5	Connection to PELV and SELV circuits		
7.3.2.6	Working voltage and DVC	DVC-A	P
7.3.2.6.1	General		
7.3.2.6.2	AC working voltage (see Figure 2)		
7.3.2.6.3	DC working voltage (see Figure 3)	Max. 59Vd.c.	P
7.3.2.6.4	Pulsating working voltage (see Figure 4)		
7.3.3	Protective separation		
	Protective separation shall be achieved by:		
	<ul style="list-style-type: none"> ▪ double or reinforced insulation, or 		
	<ul style="list-style-type: none"> ▪ protective screening, i.e. by a conductive screen connected to earth by protective bonding in the PCE, or connected to the protective earth conductor itself, whereby the screen is separated from live parts by at least basic insulation, or 		
	<ul style="list-style-type: none"> ▪ protective impedance comprising limitation of current per 7.3.5.3 and of discharged energy per 7.3.5.4, or 		
	<ul style="list-style-type: none"> ▪ limitation of voltage according to 7.3.5.4. 		
	The protective separation shall be fully and effectively maintained under all conditions of intended use of the PCE		
7.3.4	Protection against direct contact		
7.3.4.1	General		
	Protection against direct contact is employed to prevent persons from touching live parts that do not meet the requirements of 7.3.5 and shall be provided by one or more of the measure given in 7.3.4.2 (enclosures and barriers) and 7.3.4.3 (insulation).		

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	Open type sub-assemblies and devices do not require protective measures against direct contact but the instruction provided with the equipment must indicate that such measures must be provided in the end equipment or in the installation.		N/A
	Product intended for installation in CLOSED ELECTRICAL OPERATING AREAS, (see 3.9) need not have protective measures against direct contact, except as required by 7.3.4.2.4.		N/A
7.3.4.2	Protection by means of enclosures and barriers		P
	The following requirements apply where protection against contact with live parts is provided by enclosures or barriers, not by insulation in accordance with 7.3.4.3.		P
7.3.4.2.1	General		P
	Parts of enclosures and barriers that provide protection in accordance with these requirements shall not be removable without the use of a tool (see 7.3.4.2.3).	Enclosure can't be removed without use of tools	P
	Polymeric materials used to meet these requirements shall also meet the requirements of 13.6		N/A
7.3.4.2.2	Access probe criteria		P
	Protection is considered to be achieved when the separation between the test probes and live parts, when tested as described below, is as follows:		P
	a) decisive voltage classification A, (DVC A) - the probe may touch the live parts	Considered.	P
	b) decisive voltage classification B, (DVC B) - the probe must not touch bare live parts		N/A
	c) decisive voltage classification C, (DVC C) – the probe must have adequate clearance to live parts, based on the clearance for Basic insulation using the recurring peak working voltage involved,		N/A
7.3.4.2.3	Access probe tests	No access with test finger and test pin to any hazardous parts.	P
	Compliance with 7.3.4.2.1 is checked by all of the following:		P
	a) Inspection; and		P
	b) Tests with the test finger (Figure D.1) and test pin (Figure D.2) of 0E, the results of which shall		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	comply with the requirements of 7.3.4.2.1 a), b), and c) as applicable. Probe tests are performed on openings in the enclosures after removal of parts that can be detached or opened by an operator without the use of a tool, including fuseholders, and with operator access doors and covers open. It is permitted to leave lamps in place for this test. Connectors that can be separated by an operator without use of a tool, shall also be tested during and after disconnection. Any movable parts are to be put in the most unfavourable position.		
	The test finger and the test pin are applied as above, without appreciable force, in every possible position, except that floor-standing equipment having a mass exceeding 40 kg is not tilted.		P
	Equipment intended for building-in or rack mounting, or for incorporation in larger equipment, is tested with access to the equipment limited according to the method of mounting detailed in the installation instructions.		N/A
	c) Openings preventing the entry of the jointed test finger (Figure E-1 of 0E) during test b) above, are further tested by means of straight unjointed test finger (Figure E-3 of 0E), applied with a force of 30 N. If the unjointed finger enters, the test with the jointed finger is repeated except that the finger is applied using any necessary force up to 30 N.	No such openings	N/A
	d) In addition to a) – c) above, top surfaces of enclosure shall be tested with the IP3X probe of IEC 60529. The test probe shall not penetrate the top surface of the enclosure when probed from the vertical direction $\pm 5^\circ$ only,		P
7.3.4.2.4	Service access areas		P
7.3.4.3	Protection by means of insulation of live parts		P
	Where the requirements of 7.3.4.2 are not met, live parts shall be provided with insulation if:	Considered.	P
	– their working voltage is greater than the maximum limit of decisive voltage class A, or		P
	– for a DVC A or B circuit, protective separation from adjacent circuit of DVC C is not provided (see note “‡” under Table 7)		N/A
7.3.5	Protection in case of direct contact		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
7.3.5.1	General		P
	Protection in case of direct contact is required to ensure that contact with live parts does not produce a shock hazard.		P
	The protection against direct contact according to 7.3.4 is not required if the circuit contacted is separated from other circuits according to 7.3.2.3, and:		P
	– is of decisive voltage class A and complies with 7.3.5.2, or		P
	– is provided with protective impedance according to 7.3.5.3, or		N/A
	– is limited in voltage according to 7.3.5.4		N/A
	In addition to the measures as given in 7.3.5.2 to 7.3.5.4, it shall be ensured that in the event of error or polarity reversal of connectors no voltages that exceed DVC A can be connected into a circuit with protective separation. This applies for example to plug-in-sub-assemblies or other plug-in devices which can be plugged-in without the use of a tool (key) or which are accessible without the use of a tool.		N/A
	Conformity is checked by visual inspection and trial insertion.		P
7.3.5.2	Protection using decisive voltage class A		P
7.3.5.3	Protection by means of protective impedance		N/A
	Circuits and conductive parts do not require protection against direct contact if any connection to circuits of DVC-B or DVC-C is through protective impedance, and the accessible circuit or part is otherwise provided with protective separation from circuits of DVC-B or DVC-C according 7.3.3.		N/A
7.3.5.3.1	Limitation of current through protective impedance		N/A
	The current available through protective impedance to earth and between simultaneously accessible parts, measured at the accessible live parts, shall not exceed a value of 3,5 mA a.c. or 10 mA d.c. under normal and single-fault conditions.		N/A
7.3.5.3.2	Limitation of discharging energy through protective impedance		N/A
	The discharging energy available between simultaneously accessible parts protected by protective impedance shall not exceed the charging voltage and capacitance limits given in Table 9,		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	which applies to both wet and dry locations, under normal and single fault conditions. Refer to figure 8.		
7.3.5.4	Protection by means of limited voltages		P
	That portion of a circuit that has its voltage reduced to DVC-A by a voltage divider that complies with the following requirements, and that is otherwise provided with protective separation from circuits of DVC-B or DVC-C according to 7.3.3, does not require protection against direct contact.		N/A
	The voltage divider shall be designed so that under normal and single fault conditions, including faults in the voltage division circuit, the voltage across the output of the voltage divider does not exceed the limit for DVC-A.		P
	This type of protection shall not be used in case of protective class II or unearthed circuits, because it relies on protective earth being connected.		N/A
7.3.6	Protection against indirect contact		P
7.3.6.1	General		P
	Protection against indirect contact is required to prevent shock- hazardous current being accessible from conductive parts during an insulation failure. This protection shall comply with the requirements for protective class I (basic insulation plus protective earthing), class II (double or reinforced insulation) or class III (limitation of voltages)		P
	That part of a PCE meets the requirements of 7.3.6.2 and 7.3.6.3 is defined as protective class I		N/A
	That part of a PCE meets the requirements of 7.3.6.4 is defined as protective class II.		N/A
	That part of PCE which meets the requirements of decisive voltage class A and in which no hazardous voltages are derived, is defined as protective class III. No shock hazard is present in such circuits.		N/A
	Where protection against indirect contact is dependent on means provided during installation, the installation instructions shall provide details of the required means and shall indicate the associated hazards.		N/A
7.3.6.2	Insulation between live parts and accessible conductive parts		N/A
	Accessible conductive parts of equipment shall be separated from live parts by insulation meeting the requirements of Table 7 or by clearances as specified in 7.3.7.4 and creepages as specified in		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	7.3.7.5		
7.3.6.3	Protective class I – Protective bonding and earthing		N/A
7.3.6.3.1	General		N/A
	Equipment of protective class I shall be provided with protective earthing, and with protective bonding to ensure electrical contact between accessible conductive parts and the means of connection for the external protective earthing conductor, except bonding is not required for:		N/A
	a) accessible conductive parts that are protected by one of the measures in 7.3.5.2 to 7.3.5.4, or		N/A
	b) accessible conductive parts are separated from live parts of DVC-B or -C using double or reinforced insulation.		N/A
7.3.6.3.2	Requirements for protective bonding		N/A
	Electrical contact with the means of connection of the external protective earthing conductor shall be achieved by one or more of the following means:		N/A
	a) through direct metallic contact;		N/A
	b) through other conductive parts which are not removed when the PCE or sub-units are used as intended ;		N/A
	c) through a dedicated protective bonding conductor;		N/A
	d) through other metallic components of the PCE		N/A
	Where direct metallic contact is used and one or both of the parts involved is painted or coated, the paint or coating shall be removed in the area of contact, or reliably penetrated, to ensure metal to metal contact.		N/A
	For moving or removable parts, hinges or sliding contacts designed and maintained to have a low resistance are examples of acceptable means if they comply with the requirements of 7.3.6.3.3.		N/A
	Metal ducts of flexible or rigid construction and metallic sheaths shall not be used as protective bonding conductors, unless the device or material has been investigated as suitable for protective bonding purposes.		N/A
7.3.6.3.3	Rating of protective bonding		N/A
	Protective bonding shall withstand the highest thermal and dynamic stresses that can occur to the PCE item(s) concerned when they are subjected to		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	<p>a fault connecting live parts to accessible conductive parts.</p> <p>The protective bonding shall remain effective for as long as a fault to the accessible conductive parts persists or until an upstream protective device removes power from the part.</p>		
	Protective bonding shall meet following requirements:		N/A
	<p>a) For PCE with an overcurrent protective device rating of 16 A or less, the impedance of the protective bonding means shall not exceed 0,1 Ω during or at the end of the test below.</p>		N/A
	<p>b) For PCE with an overcurrent protective device rating of more than 16 A, the voltage drop in the protective bonding test shall not exceed 2.5 V during or at the end of the test below.</p>		N/A
	As alternative to a) and b) the protective bonding may be designed according to the requirements for the external protective earthing conductor in 7.3.6.3.5, in which case no testing is required.		N/A
	The impedance of protective bonding means shall be checked by passing a test current through the bond for a period of time as specified below. The test current is based on the rating of the overcurrent protection for the equipment or part of the equipment under consideration, as follows:		N/A
	<p>a) For pluggable equipment type A, the overcurrent protective device is provided external to the equipment (for example, in the building wiring, in the mains plug or in an equipment rack);</p>		N/A
	<p>b) For pluggable equipment type B and fixed equipment, the maximum rating of the overcurrent protective device specified in the equipment installation instructions to be provided external to the equipment;</p>		N/A
	<p>c) For a circuit or part of the equipment for which an overcurrent protective device is provided as part of the equipment, the rating of the provided overcurrent device.</p>		N/A
	Voltages are measured from the protective earthing terminal to all parts whose protective bonding means are being considered. The impedance of the protective earthing conductor is not included in the measurement. However, if the protective earthing conductor is supplied with the equipment, it is		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	permitted to include the conductor in the test circuit but the measurement of the voltage drop is made only from the main protective earthing terminal to the accessible part required to be earthed.		
	On equipment where the protective earth connection to a subassembly or to a separate unit is part of a cable that also supplies power to that subassembly or unit, the resistance of the protective bonding conductor in that cable is not included in the protective bond impedance measurements for the subassembly or separate unit, as shown in Figure 11. However, this option is only permitted if the cable is protected by a suitably rated protective device that takes into account the size of the conductor. Otherwise the impedance of the protective bonding conductor between the separate units is to be included, by measuring to the protective earthing terminal where the power source enters the first unit in the system, as shown in Figure 12.		N/A
7.3.6.3.3.1	Test current, duration, and acceptance criteria		N/A
	The test current, duration of the test and acceptance criteria are as follows:		N/A
	<ul style="list-style-type: none"> a) For PCE with an overcurrent protective device rating of 16 A or less, the test current is 200% of the overcurrent protective device rating, but not less than 32 A, applied for 120s. The impedance of the protective bonding means during and at the end of the test shall not exceed 0,1 Ω. 		N/A
	<ul style="list-style-type: none"> b) For PCE with an overcurrent protective device rating of more than 16 A, the test current is 200% of the overcurrent protective device rating and the duration of the test is as shown in Table 10 below. The voltage drop in the protective bonding means, during and at the end of the test, shall not exceed 2,5 V. 		N/A
	<ul style="list-style-type: none"> c) During and after the test, there shall be no melting, loosening, or other damage that would impair the effectiveness of the protective bonding means. 		N/A
	The test current is derived from an a.c or d.c supply source, the output of which is not earthed.		N/A
	As an alternative to Table 10, where the time-current characteristic of the overcurrent protective device that limits the fault current in the protective bonding means is known because the device is		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	either provided in the equipment or fully specified in the installation instructions, the test duration may be based on that specific device's time-current characteristic,. The tests are conducted for a duration corresponding to the 200% current value on the time-current characteristic.		
7.3.6.3.4	Protective bonding impedance (routine test)		N/A
	If the continuity of the protective bonding is achieved at any point by a single means only (for example a single conductor or single fastener), or if the PCE is assembled at the installation location, then the impedance of the protective bonding shall also be tested as a routine test. The test shall be as in 7.3.6.3.3, except for the following:		N/A
	<ul style="list-style-type: none"> ▪ the test current may be reduced to any convenient value greater than 10 A sufficient to allow measurement or calculation of the impedance of the protective bonding means: 		N/A
	<ul style="list-style-type: none"> ▪ the test duration may be reduced to no less than 2 s 		N/A
	For equipment subject to the type test in 7.3.6.3.3.1a), the impedance during the routine test shall not exceed 0,1Ω.		N/A
	For equipment subject to the type test in 7.3.6.3.3.1b) the impedance during the routine test shall not exceed 2,5 V divided by the test current required by 7.3.6.3.3.1b).		N/A
7.3.6.3.5	External protective earthing conductor		N/A
	A protective earthing conductor shall be connected at all times when power is supplied to PCE of protective class I. Unless local wiring regulations state otherwise, the protective earthing conductor cross-sectional area shall be determined from Table 11 or by calculation according to IEC 60364-5-54.		N/A
	If the external protective earthing conductor is routed through a plug and socket or similar means of disconnection, it shall not be possible to disconnect it unless power is simultaneously removed from the part to be protected.		N/A
	The cross-sectional area of every external protective earthing conductor which does not form part of the supply cable or cable enclosure shall, in any case, be not less than:		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	<ul style="list-style-type: none"> ▪ 2,5 mm² if mechanical protection is provided; 		N/A
	<ul style="list-style-type: none"> ▪ 4 mm² if mechanical protection is not provided. 		N/A
	For cord-connected equipment, provisions shall be made so that the external protective earthing conductor in the cord shall, in the case of failure of the strain-relief mechanism, be the last conductor to be interrupted.		N/A
7.3.6.3.6	Means of connection for the external protective earthing conductor		N/A
7.3.6.3.6.1	General		N/A
	<p>The means of connection for the external protective earthing conductor shall be located near the terminals for the respective live conductors. The means of connections shall be corrosion-resistant and shall be suitable for the connection of cables according to 7.3.6.3.5.</p> <p>The means of connection for the protective earthing conductor shall not be used as a part of the mechanical assembly of the equipment or for other connections.</p> <p>A separate means of connection shall be provided for each external protective earthing conductor.</p> <p>Connection and bonding points shall be so designed that their current-carrying capacity is not impaired by mechanical, chemical, or electrochemical influences. Where enclosures and/or conductors of aluminium or aluminium alloys are used, particular attention should be given to the problems of electrolytic corrosion.</p>		N/A
	The means of connection for the protective earthing conductor shall be permanently marked with:		N/A
	<ul style="list-style-type: none"> • symbol 7 of Annex C; or 		N/A
	<ul style="list-style-type: none"> • the colour coding green-yellow 		N/A
	Marking shall not be done on easily changeable parts such as screws.		N/A
7.3.6.3.7	Touch current in case of failure of the protective earthing conductor		N/A
	The requirements of this sub-clause shall be satisfied to maintain safety in case of damage to or disconnection of the protective earthing conductor.		N/A
	For pluggable equipment type A, the touch current measured in accordance with 7.5.4 shall not exceed 3,5 mA a.c. or mA d.c.		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	For all other PCE, one or more of the following measure shall be applied, unless the touch current measured in accordance with 7.5.4 using the test network of IEC 60990 test figure 4 shall not exceed 3,5 mA a.c. or 10 mA d.c.		N/A
	a) Permanently connected wiring, and:		N/A
	<ul style="list-style-type: none"> • a cross-section of the protective earthing conductor of at least 10 mm² Cu or 16 mm² Al; or 		N/A
	<ul style="list-style-type: none"> • automatic disconnection of the supply in case of discontinuity of the protective earthing conductor; or 		N/A
	<ul style="list-style-type: none"> • provision of an additional terminal for a second protective earthing conductor of the same cross-sectional area as the original protective earthing conductor and installation instruction requiring a second protective earthing conductor to be installed or 		N/A
	b) Connection with an industrial connector according to IEC 60309 and a minimum protective earthing conductor cross-section of 2,5 mm ² as part of a multi-conductor power cable. Adequate strain relief shall be provided.		N/A
	In addition, the caution symbol 15 of Annex C shall be fixed to the product and the installation manual shall provide details of the protective earthing measures required in the installation as required in 5.3.2.		N/A
	When it is intended and allowed to connect two or more PCEs in parallel using one common PE conductor, the above touch current requirements apply to the maximum number of the PCEs to be connected in parallel, unless one of the measures in a)		N/A
	or b) above is used. The maximum number of parallel PCEs is used in the testing and has to be stated in the installation manual.		N/A
7.3.6.4	Protective Class II – Double or Reinforced Insulation	Class III equipment.	N/A
	Equipment or parts of equipment designed for protective class II shall have insulation between live parts and accessible surfaces in accordance with 7.3.4.3. The following requirements also apply:		N/A
	<ul style="list-style-type: none"> • equipment designed to protective class II shall 		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	not have means of connection for the external protective earthing conductor. However this does not apply if the external protective earthing conductor is passed through the equipment to equipment series-connected beyond it. In the latter event, the external protective earthing conductor and its means for connection shall be insulated with basic insulation from the accessible surface of the equipment and from circuits that employ protective separation, extra-low voltage, protective impedance and limited discharging energy, according to 7.3.5. This basic insulation shall correspond to the rated voltage of the series-connected equipment;		
	<ul style="list-style-type: none"> metal-encased equipment of protective class II may have provision on its enclosure for the connection of an equipotential bonding conductor; 		N/A
	<ul style="list-style-type: none"> equipment of protective class II may have provision for the connection of an earthing conductor for functional reasons or for damping of overvoltages; it shall, however, be insulated as though it is a live part; 		N/A
	<ul style="list-style-type: none"> equipment employing protective class II shall be marked according to 5.1.8. 		N/A
7.3.7	Insulation Including Clearance and Creepage Distance		P
7.3.7.1	General		P
	This subclause gives minimum requirements for insulation, based on the principles of IEC 60664.		P
	Manufacturing tolerances shall be taken into account during measurement of creepage, clearance, and insulation distance in the PCE.		P
	Insulation shall be selected after consideration of the following influences:		P
	<ul style="list-style-type: none"> pollution degree 	Pollution degree 2 internally	P
	<ul style="list-style-type: none"> overvoltage category 	Overvoltage Category II	P
	<ul style="list-style-type: none"> supply earthing system 		N/A
	<ul style="list-style-type: none"> insulation voltage 	Max. 59V	P
	<ul style="list-style-type: none"> location of insulation 	Considered	P
	<ul style="list-style-type: none"> type of insulation 	Functional insulation	P
	Compliance of insulation, creepage distances, and		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	clearance distances, shall be verified by measurement or visual inspection, and the tests of 7.5.		
7.3.7.1.3	Supply earthing systems		N/A
	Three basic types of earthing system are described in IEC 60364-1. They are:		N/A
	<ul style="list-style-type: none"> • TN system: has one point directly earthed, the accessible conductive parts of the installation being connected to that point by protective conductors. Three types of TN systems, TN-C, TN-S and TN-C-S, are defined according to the arrangement of the neutral and protective conductor. 		N/A
	<ul style="list-style-type: none"> • TT system: has one point directly earthed, the accessible conductive parts of the installation being connected to earth electrodes electrically independent of the earth electrodes of the power system; 		N/A
	<ul style="list-style-type: none"> • IT system: has all live parts isolated from earth or one point connected to earth through an impedance, the accessible conductive parts of the installation being earthed independently or collectively to the earthing system. 		N/A
7.3.7.1.4	Insulation voltages		P
	Table 12 makes use of the circuit system voltage and overvoltage category to define the impulse withstands voltage and the temporary overvoltage.		P
7.3.7.2	Insulation between a circuit and its surroundings		P
7.3.7.2.1	General		P
7.3.7.2.2	Circuits connected directly to the mains	Considered	P
7.3.7.2.3	Circuits other than mains circuits	Considered	P
7.3.7.2.4	Insulation between circuits	Considered	P
7.3.7.3	Functional insulating	Considered	P
7.3.7.4	Clearance distances	(see appended table 7.3.7)	P
7.3.7.4.1	Determination		P
7.3.7.4.2	Electric field homogeneity		P
7.3.7.4.3	Clearance to conductive enclosures		P
7.3.7.5	Creepage distances	(see appended table 7.3.7)	P
7.3.7.5.1	General		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
7.3.7.5.2	Voltage		P
7.3.7.5.3	Materials	Considered	P
7.3.7.6	Coating	No such coating used.	N/A
7.3.7.7	PWB spacings for functional insulating		P
7.3.7.8	Solid insulating		N/A
7.3.7.8.1	General		N/A
7.3.7.8.2	Requirements for electrical withstand capability of solid insulation		N/A
7.3.7.8.2.1	Basic, supplemental, reinforced, and double insulation		N/A
7.3.7.8.2.2	Functional insulation		N/A
7.3.7.8.3	Thin sheet or tape material		N/A
7.3.7.8.3.1	General		N/A
7.3.7.8.3.2	Material thickness not less than 0,2 mm		N/A
7.3.7.8.3.3	Material thickness less than 0,2 mm		N/A
7.3.7.8.3.4	Compliance		N/A
7.3.7.8.4	Printed wiring boards		N/A
7.3.7.8.4.1	General		N/A
7.3.7.8.4.2	Use of coating materials		N/A
7.3.7.8.5	Wound components		N/A
7.3.7.8.6	Potting materials	No such material.	N/A
7.3.7.9	Insulation requirements above 30 kHz		N/A
7.3.8	Residual Current-operated protective (RCD) or monitoring (RCM) device compatibility		N/A
	RCD and RCM are used to provide protection against insulation faults in some domestic and industrial installations, additional to that provided by the installed equipment.		N/A
7.3.9	Capacitor discharge		N/A
7.3.9.1	Operator access area		N/A
	Equipment shall be so designed that there is no risk of electric shock in operator access areas from charge stored on capacitors after disconnection of the PCE.		N/A
7.3.9.2	Service access areas		N/A
	Capacitors located behind panels that are		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	removable for servicing, installation, or disconnection shall present no risk of electric shock or energy hazard from charge stored on capacitors after disconnection of the PCE.		
7.4	Protection against energy hazards		P
7.4.1	Determination of hazardous energy level		P
	A hazardous energy level is considered to exist if		P
	a) The voltage is 2 V or more, and power available after 60 s exceeds 240 VA.		P
	b) The stored energy in a capacitor is at a voltage, U of 2 V or more, and the stored energy, E, calculated from the following equation, exceeds 20J: $E = 0,5 CU^2$		P
7.4.2	Operator Access Areas	No risk of energy hazard in operator access areas.	P
	Equipment shall be so designed that there is no risk of energy hazard in operator access areas from accessible circuits.		P
7.4.3	Services Access Areas		P
7.5	Electrical tests related to shock hazard	DVC-A	N/A
7.5.1	Impulse voltage test (type test)		N/A
7.5.2	Voltage test (dielectric strength test)		N/A
7.5.2.1	Purpose of test		N/A
7.5.2.2	Value and type of test voltage		N/A
7.5.2.3	Humidity pre-conditioning		N/A
7.5.2.4	Performing the voltage test		N/A
7.5.2.5	Duration of the a.c. or d.c. voltage test		N/A
7.5.2.6	Verification of the a.c. or d.c. voltage test		N/A
7.5.3	Partial discharge test		N/A
7.5.4	Touch current measurement (type test)		N/A
	The touch current shall be measured if required by 7.3.6.3.7 and shall not be greater than 3.5 mA a.c. or 10 mA d.c. or special measures of protection as given in 7.3.6.3.7 are required.		N/A
	For type tests on PCE for which wet locations requirements apply according to 6.1, the humidity pre-conditioning of 4.5 shall be performed immediately prior to the touch current test.		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
7.5.5	Equipment with multiple sources of supply		N/A
8	PROTECTION AGAINST MECHANICAL HAZARDS		P
8.1	General		P
	<p>Operation shall not lead to a mechanical HAZARD in NORMAL CONDITION or SINGLE FAULT CONDITION.</p> <p>Edges, projections, corners, openings, guards, handles and the like, that are accessible to the operator shall be smooth and rounded so as not to cause injury during normal use of the equipment.</p>		P
	Conformity is checked as specified in 8.2 to 8.6.		P
8.2	Moving parts	No moving parts	N/A
	<p>Moving parts shall not be able to crush, cut or pierce parts of the body of an OPERATOR likely to contact them, nor severely pinch the OPERATOR's skin. Hazardous moving parts of equipment, that is moving parts which have the potential to cause injury, shall be so arranged, enclosed or guarded as to provide adequate protection against the risk of personal injury,</p>		N/A
8.2.1	Protection of service persons		N/A
	<p>Protection shall be provided such that unintentional contact with hazardous moving parts is unlikely during servicing operations. If a guard over a hazardous moving part may need to be removed for servicing, the marking of symbol 15 of Table D-1 shall be applied on or near the guard.</p>		N/A
8.3	Stability		N/A
	<p>Equipment and assemblies of equipment not secured to the building structure before operation shall be physically stable in NORMAL USE.</p>	Fixed appliance.	N/A
8.4	Provisions for lifting and carrying		N/A
	<p>If carrying handles or grips are fitted to, or supplied with, the equipment, they shall be capable of withstanding a force of four times the weight of the equipment.</p>	Fixed appliance.	N/A
	<p>Equipment or parts having a mass of 18 kg or more shall be provided with a means for lifting and carrying or directions shall be given in the manufacturer's documentation.</p>	Fixed appliance.	N/A
8.5	Wall mounting		P
	<p>Mounting brackets on equipment intended to be mounted on a wall or ceiling shall withstand a force</p>		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	of four times the weight of the equipment.		
8.6	Expelled parts		N/A
	Equipment shall contain or limit the energy of parts that could cause a HAZARD if expelled in the event of a fault.		N/A
9	PROTECTION AGAINST FIRE HAZARDS		P
9.1	Resistance to fire		P
	This subclause specifies requirements intended to reduce the risk of ignition and the spread of flame, both within the equipment and to the outside, by the appropriate use of materials and components and by suitable construction.		P
9.1.1	Reducing the risk of ignition and spread of flame		P
	For equipment or a portion of equipment, there are two alternative methods of providing protection against ignition and spread of flame that could affect materials, wiring, wound components and electronic components such as integrated circuits, transistors, thyristors, diodes, resistors and capacitors.		P
9.1.2	Conditions for a fire enclosure		P
	A FIRE ENCLOSURE is required for equipment or parts of equipment for which Method 2 is not fully applied and complied with.		P
9.1.2.1	Parts requiring a fire enclosure		P
	Except where Method 2 is used, or as permitted in 9.1.2.2, the following are considered to have a risk of ignition and, therefore, require a FIRE ENCLOSURE:		P
	– components in PRIMARY CIRCUITS		P
	– components in SECONDARY CIRCUITS supplied by power sources which exceed the limits for a LIMITED POWER SOURCE as specified in 9.2;		P
	– components in SECONDARY CIRCUITS supplied by a LIMITED POWER SOURCE as specified in 9.2, but not mounted on a material of FLAMMABILITY CLASS V-1;		P
	– components within a power supply unit or assembly having a limited power output complying with the criteria for a LIMITED POWER SOURCE as specified in 9.2, including overcurrent protective devices, limiting		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	impedances, regulating networks and wiring, up to the point where the LIMITED POWER SOURCE output criteria are met;		
	<ul style="list-style-type: none"> – components having unenclosed arcing parts, such as open switch and relay contacts and commutators, in a circuit at HAZARDOUS VOLTAGE or at a HAZARDOUS ENERGY LEVEL; and – insulated wiring, except as permitted in 9.1.2.2. 		P
9.1.2.2	Parts not requiring a fire enclosure		N/A
9.1.3	Materials requirements for protection against fire hazard		P
9.1.3.1	General		P
	ENCLOSURES, components and other parts shall be so constructed, or shall make use of such materials, that the propagation of fire is limited.		P
9.1.3.2	Materials for fire enclosures	Metal enclosure used.	P
	If an enclosure material is not classified as specified below, a test may be performed on the final enclosure or part of the enclosure, in which case the material shall additionally be subjected to periodic SAMPLE testing.		N/A
9.1.3.3	Materials for components and other parts outside fire enclosures		N/A
	Except as otherwise noted below, materials for components and other parts (including MECHANICAL ENCLOSURES, ELECTRICAL ENCLOSURES and DECORATIVE PARTS); located outside FIRE ENCLOSURES, shall be of FLAMMABILITY CLASS HB.		N/A
9.1.3.4	Materials for components and other parts inside fire enclosures	Internal components except small parts are V-2, HF-2 or better.	P
9.1.3.5	Materials for air filter assemblies	No such materials used	N/A
9.1.4	Openings in fire enclosures	No openings.	N/A
9.1.4.1	General		N/A
	For equipment that is intended to be used or installed in more than one orientation as specified in the product documentation, the following requirements apply in each orientation.		N/A
	These requirements are in addition to those in the following sections:		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	– 7.3.4, Protection against direct contact;		N/A
	– 7.4, Protection against energy hazards;		N/A
	– 13.5, Openings in enclosures		N/A
9.1.4.2	Side openings treated as bottom openings		N/A
9.1.4.3	Openings in the bottom of a fire enclosure		N/A
	The bottom of a FIRE ENCLOSURE or individual barriers, shall provide protection against emission of flaming or molten material under all internal parts, including partially enclosed components or assemblies, for which Method 2 of 9.1.1 has not been fully applied and complied with.		N/A
9.1.4.4	Equipment for use in a CLOSED ELECTRICAL OPERATING AREA		N/A
	The requirements of 9.1.4.3 do not apply to FIXED EQUIPMENT intended only for use in a CLOSED ELECTRICAL OPERATING AREA and to be mounted on a concrete floor or other non-combustible surface. Such equipment shall be marked as follows:		N/A
	WARNING: FIRE HAZARD SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY		N/A
9.1.4.5	Doors or covers in fire enclosures		N/A
9.1.4.6	Additional requirements for openings in transportable equipment		N/A
9.2	LIMITED POWER SOURCES		N/A
9.2.1	General		N/A
9.2.2	Limited power source tests		N/A
9.3	Short-circuit and overcurrent protection		P
9.3.1	General		P
	The PCE shall not present a hazard, under short-circuit or overcurrent conditions at any port, including phase-to-phase, phase-to-earth and phase-to-neutral, and adequate information shall be provided to allow proper selection of external wiring and external protective devices.		P
9.3.2	Protection against short-circuits and overcurrents shall be provided for all input circuits, and for output circuits that do not comply with the requirements for limited power sources in 9.2, except for circuits in which no overcurrent hazard is presented by short-circuits and overloads.		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
9.3.3	Protective devices provided or specified shall have adequate breaking capacity to interrupt the maximum short circuit current specified for the port to which they are connected. If protection that is provided integral to the PCE for an input port is not rated for the short-circuit current of the circuit in which it is used, the installation instructions shall specify that an upstream protective device, rated for the prospective short-circuit current of that port, shall be used to provide backup protection.		P
10	PROTECTION AGAINST SONIC PRESSURE HAZARDS		P
10.1	General		P
	The equipment shall provide protection against the effect of sonic pressure. Conformity tests are carried out if the equipment is likely to cause such HAZARDS.	Sound pressure less than 70dBA, no hazards.	P
10.2	Sonic pressure and Sound level	See above.	P
10.2.1	Hazardous Noise Levels		P
11	PROTECTION AGAINST LIQUID HAZARDS		N/A
11.1	Liquid Containment, Pressure and Leakage		N/A
	The liquid containment system components shall be compatible with the liquid to be used.		N/A
	There shall be no leakage of liquid onto live parts as a result of:		N/A
	a) Normal operation, including condensation;		N/A
	b) Servicing of the equipment; or		N/A
	c) Inadvertent loosening or detachment of hoses or other cooling system parts over time.		N/A
11.2	Fluid pressure and leakage		N/A
11.2.1	Maximum pressure		N/A
11.2.2	Leakage from parts		N/A
11.2.3	Overpressure safety device		N/A
11.3	Oil and grease		N/A
12	CHEMICAL HAZARDS		N/A
12.1	General		N/A
13	PHYSICAL REQUIREMENTS		P
13.1	Handles and manual controls		N/A
	Handles, knobs, grips, levers and the like shall be reliably fixed so that they will not work loose in		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	normal use, if this might result in a hazard. Sealing compounds and the like, other than self-hardening resins, shall not be used to prevent loosening. If handles, knobs and the like are used to indicate the position of switches or similar components, it shall not be possible to fix them in a wrong position if this might result in hazard.		
13.1.1	Adjustable controls		N/A
13.2	Securing of parts		P
13.3	Provisions for external connections		P
13.3.1	General		P
13.3.2	Connection to an a.c. Mains supply		N/A
13.3.2.1	General		N/A
	For safe and reliable connection to a MAINS supply, equipment shall be provided with one of the following:		N/A
	– terminals or leads or a non-detachable power supply cord for permanent connection to the supply; or		N/A
	– a non-detachable power supply cord for connection to the supply by means of a plug		N/A
	– an appliance inlet for connection of a detachable power supply cord; or		N/A
	– a mains plug that is part of direct plug-in equipment as in 13.3.8		N/A
13.3.2.2	Permanently connected equipment		N/A
13.3.2.3	Appliance inlets		N/A
13.3.2.4	Power supply cord	No such device.	N/A
13.3.2.5	Cord anchorages and strain relief		N/A
	For equipment with a non-detachable power supply cord, a cord anchorage shall be supplied such that:		N/A
	– the connecting points of the cord conductors are relieved from strain; and		N/A
	– the outer covering of the cord is protected from abrasion.		N/A
13.3.2.6	Protection against mechanical damage		P
13.3.3	Wiring terminals for connection of external conductors	Sizes specified in instruction manual	P
13.3.3.1	Wiring terminals		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
13.3.3.2	Screw terminals		P
13.3.3.3	Wiring terminal sizes		P
13.3.3.4	Wiring terminal design		P
13.3.3.5	Grouping of wiring terminals		N/A
13.3.3.6	Stranded wire		N/A
13.3.4	Supply wiring space		P
13.3.5	Wire bending space for wires 10 mm ² and greater		N/A
13.3.6	Disconnection from supply sources		P
13.3.7	Connectors, plugs and sockets		P
13.3.8	Direct plug-in equipment		N/A
13.4	Internal wiring and connections		P
13.4.1	General	Internal wiring is PVC insulated, rated VW-1. Internal wiring gauge is suitable for current intended to be carried.	P
13.4.2	Routing		P
13.4.3	Colour coding		P
13.4.4	Splices and connections		P
13.4.5	Interconnections between parts of the PCE		P
13.5	Openings in enclosures		P
13.5.1	Top and side openings		P
	Openings in the top and sides of ENCLOSURES shall be so located or constructed that it is unlikely that objects will enter the openings and create hazards by contacting bare conductive parts.		P
13.6	Polymeric Materials		N/A
13.6.1	General		N/A
13.6.1.1	Thermal index or capability		N/A
13.6.2	Polymers serving as enclosures or barriers preventing access to hazards		N/A
13.6.2.1	Stress relief test		N/A
13.6.3	Polymers serving as solid insulation		N/A
13.6.3.1	Resistance to arcing		N/A
13.6.4	UV resistance		N/A
	Polymeric parts of an OUTDOOR ENCLOSURE required for compliance with this standard shall be sufficiently resistance to degradation by ultra-violet		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	(UV) radiation		
13.7	Mechanical resistance to deflection, impact, or drop		P
13.7.1	General		P
13.7.2	250-N deflection test for metal enclosures	Applied for external of metal enclosure	P
13.7.3	7-J impact test for polymeric enclosures		N/A
13.7.4	Drop test		N/A
13.8	Thickness requirements for metal enclosures		N/A
13.8.1	General		N/A
13.8.2	Cast metal		N/A
13.8.3	Sheet metal	2mm	P

14	COMPONENTS		P
14.1	General	(see appended table 14)	P
	Where safety is involved, components shall be used in accordance with their specified RATINGS unless a specific exception is made. They shall conform to one of the following:		P
	a) applicable safety requirements of a relevant IEC standard. Conformity with other requirements of the component standard is not required. If necessary for the application, components shall be subjected to the test of this standard, except that it is not necessary to carry out identical or equivalent tests already performed to check conformity with the component standard;		P
	b) the requirements of this standard and, where necessary for the application, any additional applicable safety requirements of the relevant IEC component standard;		P
	c) if there is no relevant IEC standard, the requirements of this standard;		P
	d) applicable safety requirements of a non-IEC standard which are at least as high as those of the applicable IEC standard, provided that the component has been approved to the non-IEC standard by a recognized testing authority,		P
	Components such as optocouplers, capacitors, transformers, and relays connected across basic, supplemental, reinforced, or double insulation shall comply with the requirements applicable for the		P

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
	grade of insulation being bridged, and if not previously certified to the applicable component safety standard shall be subjected to the voltage test of 7.5.2 as routine test.		
14.2	Motor Over temperature Protection		N/A
	Motors which, when stopped or prevented from starting (see 4.4.4.3), would present an electric shock HAZARD, a temperature HAZARD, or a fire HAZARD, shall be protected by an over temperature or thermal protection device meeting the requirements of 14.3.		N/A
14.3	Over temperature protection devices		P
14.4	Fuse holders	No fuse holder used.	N/A
14.5	MAINS voltage selecting devices	No such device.	N/A
14.6	Printed circuit boards		P
	Printed circuit boards shall be made of material with a flammability classification of V-1 of IEC 60707 or better.		P
	This requirement does not apply to thin-film flexible printed circuit boards that contain only circuits powered from limited power sources meeting the requirements of 9.2.		N/A
	Conformity of the flammability RATING is checked by inspection of data on the materials. Alternatively, conformity is checked by performing the V-1 tests specified in IEC 60707 on three samples of the relevant parts.	V-0 min. PCB used	P
14.7	Circuits or components used as transient overvoltage limiting devices		N/A
	If control of transient overvoltage is employed in the equipment, any overvoltage limiting component or circuit shall be tested with the applicable impulse withstand voltage of Table 7-10 using the test method from 7.5.1 except 10 positive and 10 negative impulses are to be applied and may be spaced up to 1 min apart.	Certified components used	N/A
14.8	Batteries	No batteries	N/A
	Equipment containing batteries shall be designed to reduce the risk of fire, explosion and chemical leaks under normal conditions and after a single fault in the equipment including a fault in circuitry within the equipment battery pack.		N/A
14.8.1	Battery Enclosure Ventilation		N/A
14.8.1.1	Ventilation requirements		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
14.8.1.2	Ventilation testing		N/A
14.8.1.3	Ventilation instructions		N/A
14.8.2	Battery Mounting		N/A
	Compliance is verified by the application of the force to the battery's mounting surface. The test force is to be increased gradually so as to reach the required value in 5 to 10 s, and is to be maintained at that value for 1 min. A non-metallic rack or tray shall be tested at the highest normal condition operating temperature.		N/A
14.8.3	Electrolyte spillage		N/A
	Battery trays and cabinets shall have an electrolyte-resistant coating.		N/A
	The ENCLOSURE or compartment housing a VENTED BATTERY shall be constructed so that spillage or leakage of the electrolyte from one battery will be contained within the ENCLOSURE and be prevented from:		N/A
	a) reaching the PCE outer surfaces that can be contacted by the USER		N/A
	b) contaminating adjacent electrical components or materials; and		N/A
	c) bridging required electrical distances		N/A
14.8.4	Battery Connections		N/A
	Reverse battery connection of the terminals shall be prevented if reverse connection could result in a hazard within the meaning of this Standard		N/A
14.8.5	Battery maintenance instructions		N/A
	The information and instructions listed in 5.3.4.1 shall be included in the operator manual for equipment in which battery maintenance is performed by the operator, or in the service manual if battery maintenance is to be performed by service personnel only,		N/A
14.8.6	Battery accessibility and maintainability		N/A
	Battery terminals and connectors shall be accessible for maintenance with the correct TOOLS. Batteries with liquid electrolyte, requiring maintained shall be so located that the battery cell caps are accessible for electrolyte tests and readjusting of electrolyte levels.		N/A
15	Software and firmware performing safety functions		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
A	Annex A, Measurement of clearance and creepage distances (normative)		P

B	Annex B, Programmable Equipment (normative)		N/A
B.1	Software or Firmware That Perform Safety Critical Functions	Refer to subclause 15.	N/A
B.1.1	<p>All software or firmware that performs a critical safety function/s, such as protection from excessive temperature, over current or improper synchronization of AC source, where failure of which can result in a risk of fire, electric shock or other hazard as specified by this document, shall be evaluated by one of the following means.</p> <p>a) All software or firmware limit or control shall be disabled before the test to evaluate the hardware circuitry during the abnormal test condition of the safety function, and the hardware sensor component that is monitored by the firmware or software is modified or disabled to prevent the software or firmware from reading or responding to the abnormal condition.</p> <p>b) Protection Controls employing software or firmware to perform their function(s), shall be so constructed that they comply with IEC 60730-1 Annex H to address the risks identified in B2.1. Each combination of microprocessor model, manufacturer and firmware/software version used in the production of a PCE shall be evaluated as specified in the remainder of Annex B.</p> <p>Exception: For units with firmware/software that has been found to be compliant with the remainder of Annex B, subsequent firmware/software revisions may be entitled to a limited revaluation for the revised firmware or software. The scope of the re-evaluation shall be defined by the potential impact of the firmware or software revisions and the applicable portions of IEC 60730-1 Annex H shall be reapplied.</p>		N/A
B.2	Evaluation of Controls Employing Software	Refer to subclause 15.	N/A
B.2.1	Risk Analysis		N/A
B.2.1.1	A risk analysis shall be conducted to determine a set of risks and that the software addresses the identified risks. The risk analysis shall be conducted based on the safety requirements for the programmable component.		N/A

IEC 62109-1			
Clause	Requirement – Test	Result – Remark	Verdict
B.2.1.3	An analysis shall be conducted to identify the critical, non-critical, and supervisory parts of the software.		N/A
B.2.1.4	An analysis shall be conducted to identify transitions or states that can result in a risk.		N/A
B.2.1.5	<p>Risks to be considered include, but are not limited to function associated with the following:</p> <ul style="list-style-type: none"> a) Temperature control, monitoring and response (ie. Coolant, internal ambient, device) b) Safety interlocks c) Synchronization between multiple AC sources e) Emergency stop of operation (including staged shutdown/sequencing) f) Connection/Disconnection – from an input source and output source g) RCD functions h) Over current protection or control i) The software must detect a hardware or software malfunction and place the device in a safe state as indicated per the “Risks Addressed State” definition. 		N/A
C.	Annex C, Symbols to be used in Equipment Marking (normative)		N/A
D.	Annex D, Test Probes for Determining Access (informative)		P
E.	Annex E, RCDs (informative)		N/A
E.1	Selection of RCD type in AC circuits		N/A
F.	Annex F, Altitude correction for clearances (informative)		P
G.	Annex G, Clearance and creepage distance determination for frequencies greater than 30kHz		N/A
G.1	Clearance		N/A
G.2	Creepage distance		N/A
H.	Annex J, Measuring Instrument for Touch Current Measurements		P

IEC 62109-1

Clause	Requirement – Test	Result – Remark	Verdict
H.1	Measuring instrument	Considered.	P
H.2	Alternative measuring instrument	Not used.	N/A

I.	Annex K, Examples of Protection, Insulation, and Overvoltage Category Requirements for PCE	N/A
I.1	Protection, Insulation and Overvoltage	N/A
I.2	Illustrative examples	N/A

J.	Annex J, Instruction of the ultraviolet light conditioning test	N/A
J.1	General requirement	N/A
J.2	Requirement of mounting of the samples	N/A
J.3	Instruction of the Carbon-arc light-exposure apparatus	N/A
J.4	Instruction of the Xenon-arc light-exposure apparatus	N/A

IEC 62109-1							
Clause	Requirement – Test			Result – Remark	Verdict		
4.2.2.6/4.2 .2.7	TABLE: electrical data Output side				P		
Battery-DC output							
Input(Battery)			DC Output				
U (Vdc)	I (A)	P (W)	UDC	IDC (A)	P (W)		
51.1	14.9*2	1522.78	40.0*2	10.0*2	800		
			40.0*2	10.0*2	800		
PV-Battery							
Input(PV)			Output(Battery)				
U (Vdc)	I (A)	P (W)	UDC	IDC (A)	P (W)		
12	13.5*2	324.00	51.1	6.1	311.71		
59	13.5*2	1593.00	51.1	30.46	1556.51		
Note:							

IEC 62109-1					
Clause	Requirement – Test		Result – Remark		Verdict
4.3	TABLE: heating temperature rise measurements			P	
	test voltage (V)		See below		—
	t1 (°C).....:		See below		—
	t2 (°C)		See below		—
temperature rise dT of part/at:		Measured temperature [°C]			Allowed [°C]
		Condition 1		Condition 2	
PV output terminal	29.9	62.7	25.6	56.3	85
PV input terminal	26.8	59.6	21.8	52.5	85
Switch	17.7	50.5	20.0	50.7	70
Front plastic enclosure	17.4	50.2	19.9	50.6	95
Battery port	17.5	50.3	19.6	50.3	65
Battery input wire	31.4	64.2	23.9	54.6	200
Acquisition wire	27.2	60.0	23.8	54.5	80
Internal wire (Connecting the PV output port)	29.8	62.6	29.4	60.1	200
Internal wire (Connecting the PV input port)	35.5	68.3	22.0	52.7	200
Inductance coil(L3)	42.2	75.0	25.5	56.2	130
Inductance coil (L10)	27.8	60.6	35.3	66.0	130
inductance coil(L4)	27.3	60.1	31.6	62.3	130
PCB near IC(U4)	37.9	70.7	26.6	57.3	130
PCB near IC(U15)	38.7	71.5	27.4	58.1	130
E-Capacitors body (C279)	28.7	61.5	29.3	60.0	105
E-Capacitors body (C280)	28.6	61.4	27.1	57.8	105
E-Capacitors body (203)	31.1	63.9	26.1	56.8	105
E-Capacitors body (C232)	32.0	64.8	24.6	55.3	105
PCB near (D21)	29.9	62.7	26.4	57.1	130
PCB near IC (P2)	27.4	60.2	24.5	55.2	130
Battery body	28.3	61.1	24.2	54.9	Ref.
Metal enclosure near battery	34.0	66.8	26.4	57.1	70
Ambient	17.2	50.0	19.3	50.0	--
	TABLE: Heating test, resistance method				N/A
	Test voltage (V) :		—
	Ambient, t1 (°C) :		—

IEC 62109-1						
Clause	Requirement – Test			Result – Remark		Verdict
	Ambient, t2 (°C) :					—
Temperature rise of winding		R1 (Ω)	R2 (Ω)	ΔT (K)	Max. dT (K)	Insulation class
Supplementary information:						
Condition 1: PV input charge to battery.						
Condition 2: Battery discharge to DC output.						

4.4 TABLE: fault condition tests								P
		ambient temperature (°C) :				25		
		model/type of power supply :				-		
No.	component No.	fault	test voltage (V)	test time	fuse No.	Input current (A)	Result	
1.	Output (+ to -)	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
2.	Battery Output (+ to -)	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
3.	Relay K1	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
4.	RV1	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
5.	T2 Pin 2-3	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
6.	T2 Pin 1-14	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
7.	U2 Pin 1-8	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
8.	U3 P107-P108	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
9.	U54 Pin 2-8	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
10.	U22 Pin 7-14	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
11.	U23 Pin 6-15	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	

IEC 62109-1								
Clause		Requirement – Test				Result – Remark		Verdict
12.	D49	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
13.	D50	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
14.	R38	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
15.	D31	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
16.	D120	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
17.	Q62 Pin 2-3	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
18.	Q50 Pin 2-3	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
19.	Q47 Pin 2-3	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
20.	U15 Pin 12-40	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
21.	U4 Pin12-20	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
22.	U34 Pin2-6	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
23.	U45 Pin2-5	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
24.	R524	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
25.	D126	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
26.	D16	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
27.	D22	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
28.	C203	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
29.	C88	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.	
30.	Q3 Pin 2-Pin 3	s-c	59Vdc	5min.			Fuse F4 and F6 opened immediately, Q3 damaged, no hazards.	
31.	Q16 Pin 2-Pin 3	s-c	59Vdc	5min.	--	--	Fuse F14 and F17 opened immediately, Q16 damaged, no	

IEC 62109-1							
Clause	Requirement – Test				Result – Remark		Verdict
							hazards.
32.	Q6 Pin 2-Pin 3	s-c	48Vdc	5min.	--	--	Fuse F1 opened immediately, Q6 damaged, no hazards.
33.	Q7 Pin 2-Pin 3	s-c	48Vdc	5min.	--	--	Fuse F1 opened immediately, Q7 damaged, no hazards.
34.	R179	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.
35.	R351	s-c	59Vdc	5min.	--	--	Unit shutdown immediately and recoverable, No hazard.
supplementary information:							
s-c: short-circuited.							
During the test:							
No fire occurred.							
Enclosures do not deform to cause non-compliance with the standard.							

7.3.6.3.3	TABLE: protective equipotential bonding					N/A
Measured between:	Test current (A)	Voltage drop (V)	Resistance (mΩ)	result		
supplementary information:						

7.3.6.3.7	TABLE: touch current measurement					N/A
Measured between:	Measured (mA)	Limit (mA)	Comments/conditions			
Supplementary information:						

7.3.7	TABLE: clearance and creepage distance measurements						N/A
Clearance cl and creepage distance dcr at/of:	U p (V)	U r.m.s. (V)	Required cl (mm)	cl (mm)	Required dcr (mm)	dcr (mm)	
Supplementary information:							
FI=Functional insulation							
PCB with min. CTI 175 used.							

IEC 62109-1				
Clause	Requirement – Test	Result – Remark		Verdict
7.3.7	TABLE: distance through insulation measurement			N/A
	distance through insulation di at/of:	U r.m.s. (V)	test voltage (V)	required di (mm)
supplementary information: The component was certified.				

7.5	TABLE: electric strength measurements, impulse voltage test and partial discharge test				N/A
	test voltage applied between:	test voltage (V)	impulse withstand voltage (V)	partial discharge extinction voltage (V)	result
Note(s):					

9.2	TABLE: Limited power sources				N/A				
Circuit output tested:									
Note: Measured Uoc (V) with all load circuits disconnected:									
Components	Sample No.	Uoc (V)	I _{sc} (A)		VA				
			Meas.	Limit	Meas.	Limit			
supplementary information:									

IEC 62109-1					
Clause	Requirement – Test		Result – Remark		Verdict
14	TABLE: list of critical components				P
object/part No.	manufacturer/ trademark	type/model	technical data	standard	mark(s) of conformity1)
Cell	Hunan Times New Energy Technology Co., Ltd.	FP13D6263	50Ah,3.2V	IEC62619:2022	TÜV Rheinland certificate No. JPTUV-148929
Metal material of Enclosure	Shenzhen jin Hongfeng Handicraft Co., Ltd.	B2500	Metal, aluminium alloy, min. 5mm thickness.	IEC/EN 62109-1	Tested with appliance
Plastic material of enclosure	SABIC JAPAN L L C	C7410	Material: PC/ABS Fire rating: V-0 Min thickness: 0.8 mm Tmax: 85°C	UL 94 UL 746C	UL E207780
Alt	Interchangeable	Interchangeable	Material: PC/ABS Fire rating: V-0 Min thickness: 0.8 mm Tmax: 85°C	UL 94 UL 746C	UL approved
External connector	DONGGUAN ONEWIRE HARNESS NEWENERGY TECHNOLOGY CO.,LTD	LS032-0206F004	Rated voltage: 500V DC, Rated current: 120A, Operating temp range: -40 to 65°C	EN 61984:2009	TÜV RH Certif. No.: J50581142 0001
PCB	Jiangxi Yongzhao Electronics Co Ltd	CHT-3	V-0,130 °C	UL 796	UL E336650
Alt	Gui Lin Shi Yu Electronic Technology Co Ltd	SY-M	Min. V-1, 130 °C	UL 796	UL E354170
Lead Wire (Battery to BMS)	DONGGUAN ZHONGZHEN ENERGY TECHNOLOGY CO.,LTD	3512	8AWG 200 °C,600V	UL 758	UL E355578
Alt	Interchangeable	Interchangeable	Min.8AWG 200°C,600V	UL 758	UL Approved

IEC 62109-1

Clause	Requirement – Test			Result – Remark		Verdict
14	TABLE: list of critical components					P
object/part No.		manufacturer/ trademark	type/model	technical data	standard	mark(s) of conformity1)
Lead wire(Extra battery port to BMS)	DONGGUAN ZHONGZHEN ENERGY TECHNOLOGY CO.,LTD	3512		10AWG 200°C,600V	UL 758	UL E355578
Alt	Interchangeable	Interchangeable		Min.10AWG 200°C,600V	UL 758	UL Approved
Lead Wire(PV IN to PCB)	DONGGUAN ZHONGZHEN ENERGY TECHNOLOGY CO.,LTD	3135		16AWG 200°C,600V	UL 758	UL E355578
Alt	Interchangeable	Interchangeable		Min.16AWG 200°C,600V	UL 758	UL Approved
Lead Wire (PV Out to PCB)	DONGGUAN ZHONGZHEN ENERGY TECHNOLOGY CO.,LTD	3135		16AWG 200°C,600V	UL 758	UL E355578
Alt	Interchangeable	Interchangeable		Min.16AWG 200°C,600V	UL 758	UL Approved
NTC (NTC1,NTC2)	Quest For Advanced Materials Electronics Co Ltd	QN0603X104F3 950FB		100KΩ,±1%,3950 K Topr:-40°C ~105 °C	UL 1434	UL E521677
IC(U15)	Nations technologies Inc.	N32G452RCL7		LQFP64 Vo:1.8V~3.6V Topr:-40°C ~105°C	IEC/EN 62109-1	Tested with appliance
IC (U4)	sinowealth	SH367309		Overcharge detection voltage:3.70V (per cell), 51.8V(Battery) Over discharge detection: 2.8V(cell): 39.2(battery) VBAT:8.5V~65V Topr:-40°C ~85°C	IEC/EN 62109-1	Tested with appliance
MOSFET (Charge:Q47, Q49,Q56,Q58)	China Resources Microelectronics (Chongqing) Limited	CRSS042N10N		Vds: 100V, Rds: 4.2mΩ, Id: 120A Topr:-55°C ~150°C	IEC/EN 62109-1	Tested with appliance

IEC 62109-1					
Clause	Requirement – Test		Result – Remark		Verdict
14	TABLE: list of critical components				P
object/part No.	manufacturer/ trademark	type/model	technical data	standard	mark(s) of conformity1)
MOSFET (Discharge:Q 48,Q54,Q57, Q77)	China Resources Microelectronics (Chongqing) Limited	CRSS042N10N	Vds:100V, Rds: 4.2mΩ, Id: 120A Topr:-55°C ~150°C	IEC/EN 62109-1	Tested with appliance
IC (U9 U17)	POWLICOM	PL59011	VIN to CND: 12V to 100V, TJ:150 °C	IEC/EN 62109-1	Tested with appliance
IC (U34, U48)	Very power Incorporated	VPT87DDF01B	Viso: 3000V DC To: -40~125 °C Vin: 12V	IEC/EN 62109-1	Tested with appliance
Fuse	Dongguan TLC Electronic Technology Co., Ltd.	WSFD4550	Voltage Rating :85V, Current Rating:45A, OperatingVoltage: 43.7 V~62.0V, Topr:-25 °C~85 °C	EN 60127-7:2016 EN 60127-1:2006+A1+A2	TÜVRheinland Certificate No. J 50619249
MOSFET (Q29,Q30,Q31,Q32,Q33,Q34,Q36,Q37, Q50,Q51,Q80 ,Q81,Q83,Q84)	China Resources Microelectronics (Chongqing) Limited	CRSS057N10N	VDS: 100V ID: 120A Rds: 5.3mΩ	IEC/EN 62109-1	Tested with appliance
MOSFET (Q46,Q63,Q64,Q65,Q66,Q71)	CoolSemi	CSB042N12S2	VDS: 120V, ID: 140A, VGS: ±20V, Tj, Tstg: -55°C to 175°C	IEC/EN 62109-1	Tested with appliance
MOSFET(Q38,Q39,Q40,Q41)	China Resources Microelectronics (Chongqing) Limited	CRSS070N15N	Vds:150V Id:135A Rds:6.2mΩ	IEC/EN 62109-1	Tested with appliance
Current Sensing Resistor (R53,R56,R60,R66,R69,R72,R75,R81,R90,R93,R96,R102,R106,R112)	LIZ Electronics	CR1206J4510 G	51Ω,±5% 1206 1/4W	IEC/EN 62109-1	Tested with appliance

IEC 62109-1					
Clause	Requirement – Test		Result – Remark		Verdict
14	TABLE: list of critical components				P
object/part No.	manufacturer/ trademark	type/model	technical data	standard	mark(s) of conformity1)
Alt.	Interchangeable	Interchangeable	51Ω,±5% 1206 1/4W	IEC/EN 62109-1	Tested with appliance
Power input connector	Ti-lane Precision Electronic Co.,Ltd	T4-Free 1500V Latching type	30A, 1500V	IEC 62852	TUV RH R 50394593
Alt	Interchangeable	1500V Latching type	30A, 1500V	IEC 62852	TUV Approved
Power output connector	Ti-lane Precision Electronic Co.,Ltd	T4-Free 1500V Latching type	30A, 1500V	IEC 62852	TUV RH R 50394593
Alt	Interchangeable	1500V Latching type	30A, 1500V	IEC 62852	TUV Approved
Battery connector	DONGGUAN ONE WIRE HARNESS NEW ENERGY TECHNOLOGY CO.,LTD	LS032-0206F004	Rated voltage: 500V DC, Rated current: 120A, Operating temp range: -40 to 65°C	EN 61984:2009	TUV RH J50581142
L3	ACYC	AS270125	33uH, Min. 130°C	IEC/EN 62109-1	Tested with appliance
L5	ACYC	AS270125	33uH, Min. 130°C	IEC/EN 62109-1	Tested with appliance
Wireless module board					
IC (U6) WiFi & Bluetooth	Quectel Wireless Solutions Co., Ltd.	FC41D	VBAT:3.0V-3.6V Topr:-40°C ~85°C	IEC/EN 62109-1	Tested with appliance
1) an asterisk indicates a mark which assures the agreed level of surveillance.					

--End of the report--

TEST REPORT**IEC 62109-2****Safety of Power Converter for use in Photovoltaic Power Systems**
Part 2: Particular requirements for inverters**Report Number**: CN24BHYC 001 attachment 1**Date of issue**: See cover page**Total number of pages**: See cover page**Name of Testing Laboratory****preparing the Report**: See cover page**Applicant's name**: See cover page**Address**: See cover page**Test specification:****Standard**: See cover page**Test procedure**: See cover page**Non-standard test method**: N/A**Test Report Form No.**: IEC62109_2B**Test Report Form(s) Originator**: LCIE - Laboratoire Central des Industries Electriques**Master TRF**: Dated 2016-11**Copyright © 2016 IEC System of Conformity Assessment Schemes for Electrotechnical Equipment and Components (IECEE System). All rights reserved.**

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General disclaimer:

The test results presented in this report relate only to the object tested.

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Test item description:	See report CN24BHYC 001.
Trade Mark:	See report CN24BHYC 001.
Manufacturer	See report CN24BHYC 001.
Model/Type reference	See report CN24BHYC 001.
Ratings:	See report CN24BHYC 001.
Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):	
<input checked="" type="checkbox"/> Testing Laboratory:	See cover page
Testing location/ address	See cover page
<input type="checkbox"/> Testing procedure: CTF Stage 1:	
Testing location/ address	
Tested by (name, function, signature):	
Approved by (name, function, signature) ...:	
<input type="checkbox"/> Testing procedure: CTF Stage 2:	
Testing location/ address	
Tested by (name + signature):	
Witnessed by (name, function, signature) .:	
Approved by (name, function, signature) ...:	
<input type="checkbox"/> Testing procedure: CTF Stage 3:	
<input type="checkbox"/> Testing procedure: CTF Stage 4:	
Testing location/ address	
Tested by (name, function, signature):	
Witnessed by (name, function, signature) .:	
Approved by (name, function, signature) ...:	
Supervised by (name, function, signature) :	

List of Attachments (including a total number of pages in each attachment):

See report CN24BHYC 001.

Summary of testing:**Tests performed (name of test and test clause):**

See report CN24BHYC 001.

Testing location:

The laboratory described on the cover page.

Summary of compliance with National Differences (List of countries addressed):

N/A

Copy of marking plate:

See report CN24BHYC 001.

Test item particulars			
Equipment mobility	<input type="checkbox"/> movable <input type="checkbox"/> hand-held <input type="checkbox"/> stationary <input checked="" type="checkbox"/> fixed <input type="checkbox"/> transportable <input type="checkbox"/> for building-in		
Connection to the mains	<input type="checkbox"/> pluggable equipment <input type="checkbox"/> direct plug-in <input checked="" type="checkbox"/> permanent connection <input type="checkbox"/> for building-in		
Environmental category.....	<input type="checkbox"/> outdoor <input checked="" type="checkbox"/> indoor unconditional conditional		
Over voltage category Mains	<input type="checkbox"/> OVC I <input type="checkbox"/> OVC II <input type="checkbox"/> OVC III <input type="checkbox"/> OVC IV		
Over voltage category DC	<input type="checkbox"/> OVC I <input checked="" type="checkbox"/> OVC II <input type="checkbox"/> OVC III <input type="checkbox"/> OVC IV		
Mains supply tolerance (%).....	N/A		
Tested for power systems.....	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		
IT testing, phase-phase voltage (V)	N/A		
Class of equipment.....	<input type="checkbox"/> Class I <input type="checkbox"/> Class II <input checked="" type="checkbox"/> Class III <input type="checkbox"/> Not classified		
Mass of equipment (kg).....	See report CN24BHYC 001.		
Pollution degree.....	<input type="checkbox"/> PD 1 <input checked="" type="checkbox"/> PD 2 <input type="checkbox"/> PD 3 (PD2 inside)		
IP protection class.....	IP65		
.....			
Possible test case verdicts:			
- test case does not apply to the test object.....	N/A		
- test object does meet the requirement	P (Pass)		
- test object does not meet the requirement.....	F (Fail)		
Testing	See report CN24BHYC 001.		
Date of receipt of test item	See report CN24BHYC 001.		
Date (s) of performance of tests.....	See report CN24BHYC 001.		
General remarks:			
<p>"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report.</p>			
Throughout this report a <input type="checkbox"/> comma / <input checked="" type="checkbox"/> point is used as the decimal separator.			

Manufacturer's Declaration per sub-clause 4.2.5 of IECEE 02:	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> Not applicable
When differences exist; they shall be identified in the General product information section.	
Name and address of factory (ies): See report CN24BHYC 001.	
General product information:	
See report CN24BHYC 001.	
Throughout the test report following abbreviations may be used:	
<ul style="list-style-type: none">• cl clearance• dcr creepage distance• dti distance through insulation• PCE Power Conversion Equipment• BI basic insulation• DI double insulation	<ul style="list-style-type: none">• int internal distance• o-c open-circuit• o-l overload• s-c short-circuit• SI supplementary insulation• RI reinforced insulation

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
4	GENERAL TESTING REQUIREMENTS		N/A
4.4.4	Single fault conditions to be applied		N/A
4.4.4.15	Fault-tolerance of protection for grid-interactive inverters		N/A
4.4.4.15.1	Fault-tolerance of residual current monitoring according to 4.8.3.5: the residual current monitoring system operates properly		N/A
	a) .- The inverter ceases to operate		N/A
	- Indicates a fault in accordance with §13.9		N/A
	- Disconnect from the mains		N/A
	- not re-connect after any sequence of removing and reconnecting PV power		N/A
	- not re-connect after any sequence of removing and reconnecting AC power		N/A
	- not re-connect after any sequence of removing and reconnecting both PV and AC power		N/A
	b) .- The inverter continues to operate		N/A
	- the residual current monitoring system operates properly under single fault condition		N/A
	- Indicates a fault in accordance with §13.9		N/A
	c) .- The inverter continues to operate regardless of loss of residual current monitoring functionality		N/A
	- not re-connect after any sequence of removing and reconnecting PV power		N/A
	- not re-connect after any sequence of removing and reconnecting AC power		N/A
	- not re-connect after any sequence of removing and reconnecting both PV and AC power		N/A
	- Indicates a fault in accordance with §13.9		N/A
4.4.4.15.2	Fault-tolerance of automatic disconnecting means		N/A
.1	The means provided for automatic disconnection of a grid-interactive inverter from the mains shall:		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- disconnect all grounded current-carrying conductors from the mains		N/A
	- disconnect all ungrounded current-carrying conductors from the mains		N/A
	- be such that with a single fault applied to the disconnection means or to any other location in the inverter, at least basic insulation or simple separation is maintained between the PV array and the mains when the disconnecting means is intended to be in the open state.		N/A
4.4.4.15.2 .2	Design of insulation or separation complies with requirements of 7.3.7 of Part 1: report here Part 1 comment and verdict.		N/A
4.4.4.15.2 .3	For non-isolated inverter, automatic checking of the isolation provided by a disconnect means after single fault.		N/A
	If the check fail:		N/A
	- any still-functional disconnection means shall be left in the open position		N/A
	- at least basic or simple separation shall be maintained between the PV input and the mains		N/A
	- the inverter shall not start operation		N/A
	- the inverter shall indicate a fault in accordance with 13.9		N/A
4.4.4.16	A stand-alone inverter with a transfer switch to transfer AC loads from the mains or other AC bypass source to the inverter output:		N/A
	- shall continue to operate normally		N/A
	- shall not present a risk of fire as the result of an out-of-phase transfer		N/A
	- shall not present a risk of shock as the result of an out-of-phase transfer		N/A
	- And having control preventing switching: components for malfunctioning		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
4.4.4.17	<p>Cooling system failure – Blanketing test</p> <p>No hazards according to the criteria of sub-clause 4.4.3 of Part 1 shall result from blanketing the inverter</p> <p>This test is not required for inverters restricted to use only in closed electrical operating areas.</p>		N/A
	Test stop condition: time duration value or stabilized temperature		N/A
4.7	ELECTRICAL RATINGS TESTS		N/A
4.7.4	Stand-alone Inverter AC output voltage and frequency		N/A
4.7.4.1	General		N/A
4.7.4.2	<p>Steady state output voltage at nominal DC input</p> <p>The steady-state AC output voltage shall not be less than 90 % or more than 110 % of the rated nominal voltage with the inverter supplied with its nominal value of DC input voltage.</p>		N/A
4.7.4.3	<p>Steady state output voltage across the DC input range</p> <p>The steady-state AC output voltage shall not be less than 85 % or more than 110 % of the rated nominal voltage with the inverter supplied with any value within the rated range of DC input voltage.</p>		N/A
4.7.4.4	<p>Load step response of the output voltage at nominal DC input</p> <p>The AC output voltage shall not be less than 85 % or more than 110 % of the rated nominal voltage for more than 1,5 s after application or removal of a resistive load.</p>		N/A
4.7.4.5	<p>Steady state output frequency</p> <p>The steady-state AC output frequency shall not vary from the nominal value by more than +4 % or –6 %.</p>		N/A
4.7.5	Stand-alone inverter output voltage waveform		N/A
4.7.5.1	General		N/A
4.7.5.2	The AC output voltage waveform of a sinusoidal output stand-alone inverter shall have a total		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
	harmonic distortion (THD) not exceeding of 10 % and no individual harmonic at a level exceeding 6 %.		
4.7.5.3	Non-sinusoidal output waveform requirements		N/A
4.7.5.3.1	General		N/A
4.7.5.3.2	The total harmonic distortion (THD) of the voltage waveform shall not exceed 40 %.		N/A
4.7.5.3.3	The slope of the rising and falling edges of the positive and negative half-cycles of the voltage waveform shall not exceed 10 V/μs measured between the points at which the waveform has a voltage of 10 % and 90 % of the peak voltage for that half-cycle.		N/A
4.7.5.3.4	The absolute value of the peak voltage of the positive and negative half-cycles of the waveform shall not exceed 1,414 times 110 % of the RMS value of the rated nominal AC output voltage.		N/A
4.7.5.4	Information requirements for non-sinusoidal waveforms The instructions provided with a stand-alone inverter not complying with 4.7.5.2 shall include the information in 5.3.2.6.		N/A
4.7.5.5	Output voltage waveform requirements for inverters for dedicated loads. For an inverter that is intended only for use with a known dedicated load, the following requirements may be used as an alternative to the waveform requirements in 4.7.5.2 to 4.7.5.3.		N/A
	The combination of the inverter and dedicated load shall be evaluated to ensure that the output waveform does not cause any hazards in the load equipment and inverter, or cause the load equipment to fail to comply with the applicable product safety standards.		N/A
	The inverter shall be marked with symbols 9 and 15 of Table C.1 of Part 1.		N/A
	The installation instructions provided with the inverter shall include the information in 5.3.2.13.		N/A
4.8	ADDITIONAL TESTS FOR GRID-INTERACTIVE INVERTERS		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
4.8.1	General requirements regarding inverter isolation and array grounding		N/A
	- Type of Array grounding supported		N/A
	- Inverter isolation		N/A
4.8.2	Array insulation resistance detection for inverters for ungrounded and functionally grounded arrays		N/A
4.8.2.1	Array insulation resistance detection for inverters for ungrounded arrays		N/A
	Inverter shall have means to measure DC insulation resistance from PV input (array) to ground before starting operation		N/A
	Or Inverter shall be provided with instruction in accordance with 5.3.2.11.		N/A
	Measured DC insulation resistance:		N/A
	Inverter measurement circuit shall be capable of detecting insulation resistance below the limit value $R = V_{max}/30mA$ under normal conditions		N/A
	Inverter measurement circuit shall be capable of detecting insulation resistance below the limit value $R = V_{max}/30mA$ with ground fault in the PV array		N/A
	Isolated inverters shall indicate a fault if the insulation resistance is less than the limit value		N/A
	Isolated inverter fault indication maintained until insulation resistance has recovered to a value higher than the limit value		N/A
	Non-isolated inverters, or inverters with isolation not complying with the leakage current limits in the minimum inverter isolation requirements in Table 30:		N/A
	- shall indicate a fault in accordance with 13.9		N/A
	- shall not connect to the mains		N/A
4.8.2.2	Array insulation resistance detection for inverters for functionally grounded arrays		N/A
	a-1) The value of the total resistance, including the intentional resistance for array functional grounding, the expected insulation resistance of the array to ground, and the resistance of any other networks connected to ground (for example measurement networks) must not		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
	be lower than $R = (V_{MAX\ PV}/30\ mA)$ ohms.		
	a-2) The installation instructions shall include the information required in 5.3.2.12.		N/A
	b-1) As an alternative to a), or if a resistor value lower than in a) is used, the inverter shall incorporate means to detect, during operation, if the total current through the resistor and any networks (for example measurement networks) in parallel with it, exceeds the residual current values and times in Table 31		N/A
	b-2) Inverter shall either disconnect the resistor or limit the current by other means		N/A
	b-3) If the inverter is a non-isolated inverter, or has isolation not complying with the leakage current limits in the minimum inverter isolation requirements in Table 30, it shall also disconnect from the mains.		N/A
	c) The inverter shall have means to measure the DC insulation resistance from the PV input to ground before starting operation, in accordance with 4.8.2.1.		N/A
4.8.3	Array residual current detection		N/A
4.8.3.1	General		N/A
4.8.3.2	30 mA touch current type test for isolated inverters		N/A
4.8.3.3	Fire hazard residual current type test for isolated inverters		N/A
4.8.3.4	Protection by application of RCD's		N/A
	- The requirement for additional protection in 4.8.3.1 can be met by provision of an RCD with a residual current setting of 30 mA, located between the inverter and the mains..		N/A
	- The selection of the RCD type to ensure compatibility with the inverter must be made according to rules for RCD selection in Part 1.		N/A
	- The RCD provided integral to the inverter, or		N/A
	- The RDC provided by the installer if details of the rating, type, and location for the RCD are given in the installation instructions per 5.3.2.9.		N/A
4.8.3.5	Protection by residual current monitoring		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
4.8.3.5.1	General		N/A
	Where required by Table 30, the inverter shall provide residual current monitoring that functions whenever the inverter is connected to the mains with the automatic disconnection means closed.		N/A
	The residual current monitoring means shall measure the total (both a.c. and d.c. components) RMS current.		N/A
	As indicated in Table 30 for different inverter types, array types, and inverter isolation levels, detection may be required for excessive continuous residual current, excessive sudden changes in residual current, or both, according to the following limits:		N/A
	a) Continuous residual current: The inverter shall disconnect within 0,3 s and indicate a fault in accordance with 13.9 if the continuous residual current exceeds:		N/A
	- maximum 300 mA for inverters with continuous output power rating $\leq 30\text{ kV}$;		N/A
	- maximum 10 mA per kVA of rated continuous output power for inverters with continuous output power rating $> 30\text{ kVA}$.		N/A
	The inverter may attempt to re-connect if the array insulation resistance meets the limit in 4.8.2.		N/A
	b) Sudden changes in residual current: The inverter shall disconnect from the mains within the time specified in Table 31		N/A
	The inverter indicates a fault in accordance with 13.9, if a sudden increase in the RMS residual current is detected exceeding the value in the table.		N/A
	The inverter may attempt to re-connect if the array insulation resistance meets the limit in 4.8.2.		N/A
4.8.3.5.2	Test for detection of excessive continuous residual current: test repeated 5 times and time to disconnect shall not exceed 0,3 s.		N/A
4.8.3.5.3	Test for detection of sudden changes in residual current repeated 5 times and each of the 5 results shall not exceed the time limit indicated in for each row (30mA, 60mA and 150mA) of Table 31.		N/A
4.8.3.6	Systems located in closed electrical operating areas		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
	The protection against shock hazard is not required if the installation information provided with the inverter indicates the restriction for use in a closed electrical operating area, and		N/A
	Installation information indicates what forms of shock hazard protection are and are not provided integral to the inverter, in accordance with 5.3.2.7.		N/A
	The inverter shall be marked as in 5.2.2.6.		N/A
5	MARKING AND DOCUMENTATION		P
5.1	Marking		P
5.1.4	Equipment ratings		P
	PV input ratings:		P
	- Vmax PV (absolute maximum) (d.c. V)		P
	- Isc PV (absolute maximum) (d.c. A)		P
	a.c. output ratings:		N/A
	- Voltage (nominal or range) (a.c. V)		N/A
	- Current (maximum continuous) (a.c. A)		N/A
	- Frequency (nominal or range) (Hz)		N/A
	- Power (maximum continuous) (W or VA)		N/A
	- Power factor range		N/A
	a.c input ratings:		N/A
	- Voltage (nominal or range) (a.c. V)		N/A
	- Current (maximum continuous) (a.c. A)		N/A
	- Frequency (nominal or range) (Hz)		N/A
	d.c. output ratings:		P
	- Voltage (nominal or range) (d.c. V)		P
	- Current (maximum continuous) (d.c. A)		P
	Protective class (I or II or III)	III	P
	Ingress protection (IP) rating per part 1		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
	An inverter that is adjustable for more than one nominal output voltage shall be marked to indicate the particular voltage for which it is set when shipped from the factory.		N/A
5.2	Warning markings		P
5.2.2	Content for warning markings		P
5.2.2.6	Inverters for closed electrical operating areas		N/A
	Where required by 4.8.3.6, an inverter not provided with full protection against shock hazard on the PV array shall be marked with a warning that the inverter is only for use in a closed electrical operating area, and referring to the installation instructions.		N/A
5.3	Documentation		P
5.3.2	Information related to installation		P
5.3.2.1	Ratings. Subclause 5.3.2 of Part 1 requires the documentation to include ratings information for each input and output. For inverters this information shall be as in Table 33 below. Only those ratings that are applicable based on the type of inverter are required.		P
	PV input quantities :		P
	- Vmax PV (absolute maximum) (d.c. V)		P
	- PV input operating voltage range (d.c. V)		P
	- Maximum operating PV input current (d.c. A)		P
	- Isc PV (absolute maximum) (d.c. A)		P
	- Max. inverter backfeed current to the array (a.c. or d.c. A)		N/A
	a.c. output quantities:		N/A
	- Voltage (nominal or range) (a.c. V)		N/A
	- Current (maximum continuous) (a.c. A)		N/A
	- Current (inrush) (a.c. A, peak and duration)		N/A
	- Frequency (nominal or range) (Hz)		N/A
	- Power (maximum continuous) (W or VA)		N/A
	- Power factor range		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- Maximum output fault current (a.c. A, peak and duration or RMS)		N/A
	- Maximum output overcurrent protection (a.c. A)		N/A
	a.c. input quantities:		N/A
	- Voltage (nominal or range) (a.c. V)		N/A
	- Current (maximum continuous) (a.c. A)		N/A
	- Current (inrush) (a.c. A, peak and duration)		N/A
	- Frequency (nominal or range) (Hz)		N/A
	d.c input (other than PV) quantities:		N/A
	- Voltage (nominal or range) (d.c. V)		N/A
	- Nominal battery voltage (d.c. V)		N/A
	- Current (maximum continuous) (d.c. A)		N/A
	d.c. output quantities:		P
	- Voltage (nominal or range) (d.c. V)		P
	- Nominal battery voltage (d.c. V)		P
	- Current (maximum continuous) (d.c. A)		P
	Protective class (I or II or III)		P
	Ingress protection (IP) rating per part 1		P
5.3.2.2	Grid-interactive inverter setpoints		N/A
	For a grid-interactive unit with field adjustable trip points, trip times, or reconnect times, the presence of such controls, the means for adjustment, the factory default values, and the limits of the ranges of adjustability shall be provided in the documentation for the PCE or in other format such as on a website. Provided solution:		N/A
	The setting of field adjustable setpoints shall be accessible from the PCE		N/A
5.3.2.3	Transformers and isolation		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
	whether an internal isolation transformer is provided, and if so, what level of insulation (functional, basic, reinforced, or double) is provided by that transformer. The instructions shall also indicate what the resulting installation requirements are regarding such things as earthing or not earthing the array, providing external residual current detection devices, etc.		N/A
	An inverter shall be provided with information to the installer regarding:		N/A
	- providing of internal isolation transformer		N/A
	- the level of insulation (functional, basic, reinforced, or double)		N/A
	The instructions shall also indicate what the resulting installation requirements are regarding:		N/A
	- earthing or not earthing the array		N/A
	- providing external residual current detection devices		N/A
	- requiring an external isolation transformer,		N/A
5.3.2.4	Transformers required but not provided		N/A
	An inverter that requires an external isolation transformer not provided with the unit, shall be provided with instructions that specify, and for the external isolation transformer with which it is intended to be used:		N/A
	- the configuration type		N/A
	- electrical ratings		N/A
	- environmental ratings		N/A
5.3.2.5	PV modules for non-isolated inverters		P
	Non-isolated inverters shall be provided with installation instructions that require PV modules that have an IEC 61730 Class A rating		P
	If the maximum AC mains operating voltage is higher than the PV array maximum system voltage then the instructions shall require PV modules that have a maximum system voltage rating based upon the AC mains voltage.		P
5.3.2.6	Non-sinusoidal output waveform information		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
	The instruction manual for a stand-alone inverter not complying with 4.7.5.2 shall include a warning that:		N/A
	- the waveform is not sinusoidal,		N/A
	- some loads may experience increased heating,		N/A
	- the user should consult the manufacturers of the intended load equipment before operating that load with the inverter		N/A
	The inverter manufacturer shall provide information regarding:		N/A
	- what types of loads may experience increased heating		N/A
	- recommendations for maximum operating times with such loads		N/A
	The inverter manufacturer shall specify for the waveforms as determined by the testing in 4.7.5.3.2 through 4.7.5.3.4.:		N/A
	- THD		N/A
	- slope		N/A
	- peak voltage		N/A
5.3.2.7	Systems located in closed electrical operating areas		N/A
	Where required by 4.8.3.6, an inverter not provided with full protection against shock hazard on the PV array shall be provided with installation instructions:		N/A
	- requiring that the inverter and the array must be installed in closed electrical operating areas		N/A
	- indicating which forms of shock hazard protection are and are not provided integral to the inverter (for example the RCD, isolation transformer complying with the 30 mA touch current limit, or residual current monitoring for sudden changes)		N/A
5.3.2.8	Stand-alone inverter output circuit bonding		N/A
	Where required by 7.3.10, the documentation for an inverter shall include the following:		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
	<ul style="list-style-type: none"> - if output circuit bonding is required but is not provided integral to the inverter, the required means shall be described in the installation instructions, including which conductor is to be bonded and the required current carrying capability or cross-section of the bonding means; 		N/A
	<ul style="list-style-type: none"> - if the output circuit is intended to be floating, the documentation for the inverter shall indicate that the output is floating. 		N/A
5.3.2.9	Protection by application of RCD's		N/A
	Where the requirement for additional protection in 4.8.3.1 is met by requiring an RCD that is not provided integral to the inverter, as allowed by 4.8.3.4, the installation instructions shall state the need for the RCD.		N/A
	and shall specify its rating, type, and required circuit location		N/A
5.3.2.10	Remote indication of faults		N/A
	The installation instructions shall include an explanation of how to properly make connections to (where applicable), and use, the electrical or electronic fault indication required by 13.9.		N/A
5.3.2.11	External array insulation resistance measurement and response		N/A
	The installation instructions for an inverter for use with ungrounded arrays that does not incorporate all the aspects of the insulation resistance measurement and response requirements in 4.8.2.1, must include:		N/A
	<ul style="list-style-type: none"> - for isolated inverters: an explanation of what aspects of array insulation resistance measurement and response are not provided, and 		N/A
	<ul style="list-style-type: none"> - an instruction to consult local regulations to determine if any additional functions are required or not; 		N/A
	<ul style="list-style-type: none"> - for non-isolated inverters: an explanation of what external equipment must be provided in the system, and 		N/A
	<ul style="list-style-type: none"> - what the setpoints and response implemented by that equipment must be, and: 		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- how that equipment is to be interfaced with the rest of the system.		N/A
5.3.2.12	Array functional grounding information		N/A
	Where approach a) of 4.8.2.2 is used, the installation instructions for the inverter shall include all of the following:		N/A
	a) the value of the total resistance between the PV circuit and ground integral to the inverter		N/A
	b) the minimum array insulation resistance to ground that system designer or installer must meet when selecting the PV panel and system design, based on the minimum value that the design of the PV functional grounding in the inverter was based on		N/A
	c) the minimum value of the total resistance $R = V_{MAX\ PV}/30\ mA$ that the system must meet, with an explanation of how to calculate the total		N/A
	d) a warning that there is a risk of shock hazard if the total minimum resistance requirement is not met.		N/A
5.3.2.13	Stand-alone inverters for dedicated loads		N/A
	Where the approach of 4.7.5.5 is used, the installation instructions for the inverter shall include a warning that the inverter is only to be used with the dedicated load for which it was evaluated, and		N/A
	shall specify the dedicated load.		N/A
5.3.2.14	Identification of firmware version(s)		N/A
	An inverter utilizing firmware for any protective functions shall provide means to identify the firmware version.		N/A
	This can be a marking, but the information can also be provided by a display panel, communications port or any other type of user interface.....		N/A
7	PROTECTION AGAINST ELECTRIC SHOCK AND ENERGY HAZARDS		N/A
7.3	Protection against electric shock		N/A
7.3.10	Additional requirements for stand-alone inverters		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
	One circuit conductor bonded to earth to create a grounded conductor and an earthed system.		N/A
	The means used to bond the grounded conductor to protective earth provided within the inverter or		N/A
	as part of the installation		N/A
	If not provided integral to the inverter, the required means shall be described in the installation instructions as per 5.3.2.8.		N/A
	The means used to bond the grounded conductor to protective earth shall comply with the requirements for protective bonding in Part 1,		N/A
	If the bond can only ever carry fault currents in stand-alone mode, the maximum current for the bond is determined by the inverter maximum output fault current.		N/A
	Output circuit bonding arrangements shall ensure that in any mode of operation, the system only has the grounded circuit conductor bonded to earth in one place at a time.		N/A
	Switching arrangements may be used, in which case the switching device used is to be subjected to the bond impedance test along with the rest of the bonding path		N/A
	Inverters intended to have a circuit conductor bonded to earth shall not impose any normal current on the bond except for leakage current.		N/A
	Outputs that are intentionally floating with no circuit conductor bonded to ground, must not have any voltages with respect to ground that are a shock hazard in accordance with Clause 7 of Parts 1 and 2.		N/A
	The documentation for the inverter shall indicate that the output is floating as per 5.3.2.8.		N/A
7.3.11	Functionally grounded arrays		N/A
	All PV conductors in a functionally grounded array shall be treated as being live parts with respect to protection against electric shock.		N/A
9	PROTECTION AGAINST FIRE HAZARDS		N/A

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
9.3	Short-circuit and overcurrent protection		N/A
9.3.4	Inverter backfeed current onto the array		N/A
	The backfeed current testing and documentation requirements in Part 1 apply, including but not limited to the following.		N/A
	Inverter backfeed current onto the PV array maximum value.....		N/A
	This inverter backfeed current value shall be provided in the installation instructions regardless of the value of the current, in accordance with Table 33.		N/A
13	PHYSICAL REQUIREMENTS		N/A
13.9	Fault indication		N/A
	Where this Part 2 requires the inverter to indicate a fault, both of the following shall be provided:		N/A
	a) a visible or audible indication, integral to the inverter, and detectable from outside the inverter, and		N/A
	b) an electrical or electronic indication that can be remotely accessed and used.		N/A
	The installation instructions shall include information regarding how to properly make connections (where applicable) and use the electrical or electronic means in b) above, in accordance with 5.3.2.10.		N/A

IEC 62109-2						
Clause	Requirement + Test			Result - Remark		Verdict
4.4.4	TABLE: Single fault condition to be applied					N/A
	Ambient temperature (°C)	
	Power source for EUT: Manufacturer, model/type, output rating	
4.4.4.15.1	Fault-tolerance of residual current monitoring					
Component No.	Fault	Supply voltage (V)	Test time	Fuse #	Fuse current (A)	Observation
Check that the residual current monitoring operates properly						
Supplementary information:						

4.4.4	TABLE: Single fault condition to be applied					N/A
	Ambient temperature (°C)	
	Power source for EUT: Manufacturer, model/type, output rating	
4.4.4.15.2	Fault-tolerance of automatic disconnecting means					
Component No.	Fault	Supply voltage (V)	Test time	Fuse #	Fuse current (A)	Observation
Check that the relays fulfil the basic insulation or simple separation based on the PV circuit working voltage.						
Each active phase can be switched. (L and N)						
Supplementary information:						

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
4.4.4.17	Cooling system failure – Blanketing test		N/A
	Test voltage (Vdc) :		—
	Test current (Idc)		—
	Test voltage (Vac) :		—
	Test current (Iac)		—
	t_{amb1} (°C) :		—
	t_{amb2} (°C) :		—
maximum temperature T of part/at::		T (°C)	T_{max} (°C)
Supplementary information:			

4.7.4	TABLE: Steady state Inverter AC output voltage and frequency			N/A
	Nominal DC input (V) Nominal output AC voltage (V) :			
AC output U (V)	Frequency (Hz)	Condition/status	Comments	
		Without load		
		Resistive load application		
		Resistive load removal		
Supplementary information:				

IEC 62109-2				
Clause	Requirement + Test		Result - Remark	Verdict
4.8.2	TABLE: Array insulation resistance detection for inverters for ungrounded and functionally grounded arrays			N/A
4.8.2.1	Array insulation resistance detection for inverters for ungrounded arrays			N/A
DC Voltage below minimum operating voltage (V)	DC Voltage for inverter begin operation (V)	Resistance between ground and PV input terminal (Ω)	Required Insulation resistance $R^* = (V_{MAX\ PV} / 30mA) (\Omega)$	Result
DC+				
DC-				
Note:				
For isolated inverters, shall indicate a fault in accordance with 13.9 (operation is allowed); the fault indication shall be maintained until the array insulation resistance has recovered to a value higher than the limit above				
For non-isolated inverters, or inverters with isolation not complying with the leakage current limits in the minimum inverter isolation requirements in Table 30, shall indicate a fault in accordance with 13.9, and shall not connect to the mains; the inverter may continue to make the measurement, may stop indicating a fault and may connect to the mains if the array insulation resistance has recovered to a value higher than the limit above.				
It is not required to test all PV input terminals if analysis of the design indicates that one or more terminals can be expected to have the same result, for example where multiple PV string inputs are in parallel.				
I.F.: Isolation Fault, N.O.: Normal Operation				
$R^* = \text{Array Insulation Resistance Detection Setting} = 150K\Omega \geq (V_{MAX\ PV} / 30mA)\Omega$				
Supplementary information:				

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
4.8.3.2	TABLE: 30mA touch current type test for isolated inverters		
Condition		Current (mA)	Limit (30mA)
DC+ to PE			
DC- to PE			
Supplementary information: The touch current measurement circuit of IEC 60990, Figure 4 is connected from each terminal of the array to ground, one at a time.			

4.8.3.3	TABLE: Fire hazard residual current type test for isolated inverters		
Condition		Current (mA)	Limit (300mA or 10mA per kVA)
DC+ to PE			
DC- to PE			
Supplementary information:			

4.8.3.5	TABLE: Protection by residual current monitoring		
Test conditions:		Output power (kVA) : Input voltage (V _{DC}): Frequency (Hz): Output AC Voltage (V _{AC}): 4.8.3.5.2 Test for detection of excessive continuous residual current	
		Fault Current (mA)	
Measured Fault Current	Limit 300mA for output power \leq 30 kVA 10mA per kVA for output power $>$ 30 kVA	Measured Disconnection time	Limit
+ PV to N:			

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict
- PV to N:			
Note: – maximum 300mA for inverters with continuous output power rating \leq 30 kVA; – maximum 10mA per kVA of rated continuous output power for inverters with continuous output power rating $>$ 30 kVA. This test shall be repeated 5 times, and for all 5 tests the time to disconnect shall not exceed 0,3s. The test is repeated for each PV input terminal. It is not required to test all PV input terminals if analysis of the design indicates that one or more terminals can be expected to have the same result, for example where multiple PV string inputs are in parallel.			
Supplementary information:			

4.8.3.5.3	TABLE: Test for detection of sudden changes in residual current	N/A
+PV to N		
Limit (mA)	U_N	Limit (ms)
	Disconnection time (ms)	
-PV to N		
Limit (mA)	U_N	Limit (ms)
	Disconnection time (ms)	

IEC 62109-2			
Clause	Requirement + Test	Result - Remark	Verdict

Note:

The capacitive current is raised until disconnection.

Test condition: $I_c + 30/60/150\text{mA} \leq I_{cmax}$. R_1 is set that 30/60/150mA Flow and switch S is closed.

Supplementary information:

- End of test report -



PHOTO DOCUMENTATION

CN24BHYC 001 ATTACHMENT 2

for

MICRO ESS

B2500-K, B2500H, B2500-A, B2500-B, B2500-C,
B2500-D, B2500-I, B2500-S, 10175, BC0-B2500B,
10173, BP-B2500v1.2

Hamedata Technology Co., Limited



This documentation consists of 10 pages (excluding this cover page)

Model: as cover



Figure 1. Over view

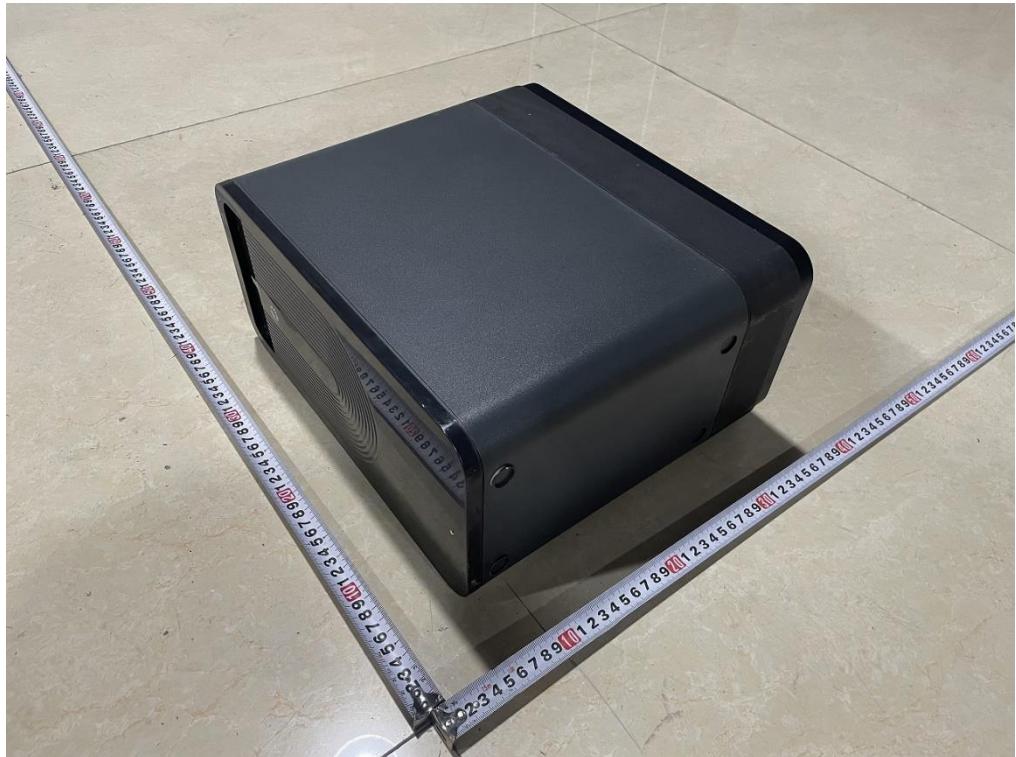


Figure 2. Over view

Model: as cover



Figure 3. Battery connector



Figure 4. PV connectors and output connectors

Model: as cover

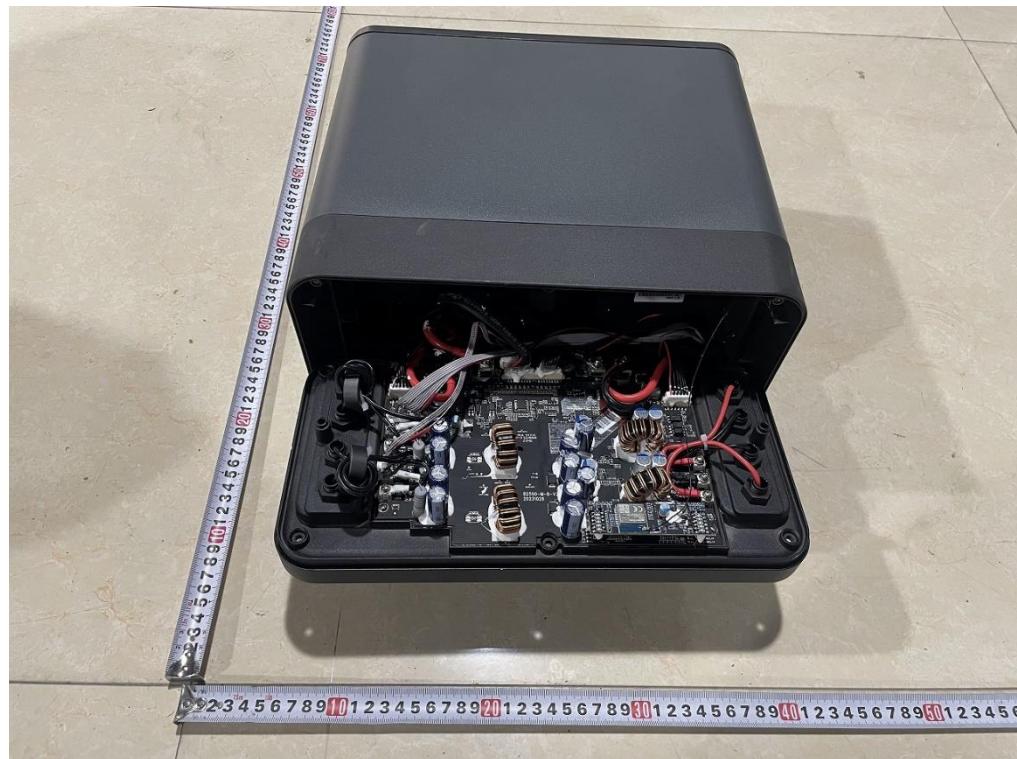


Figure 5. Internal view

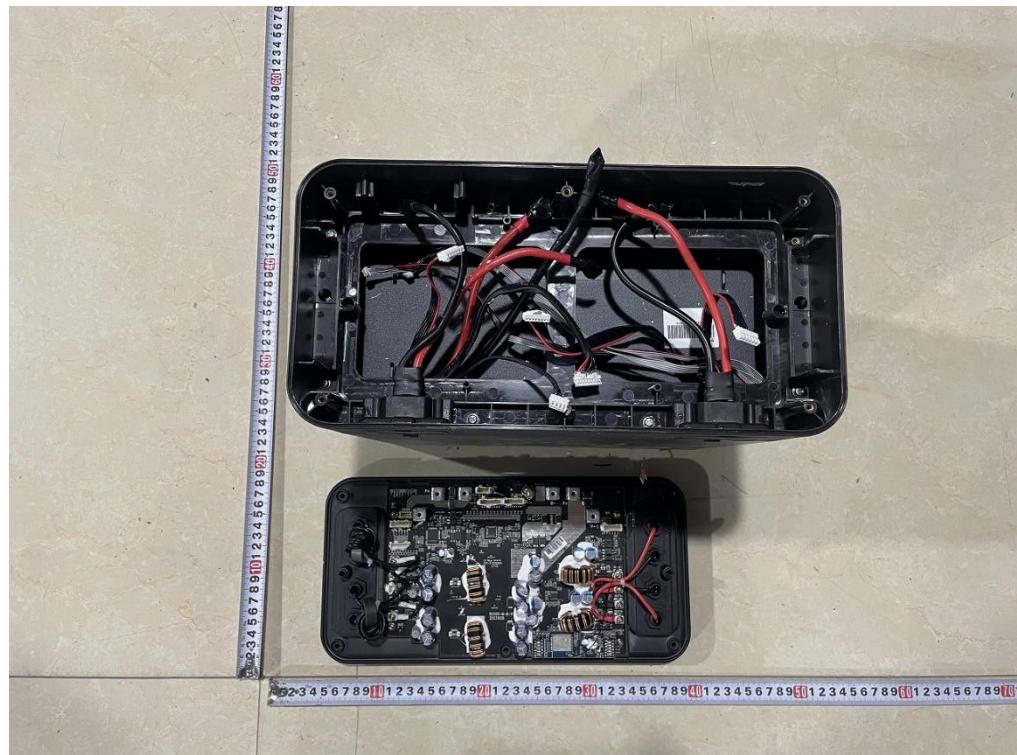


Figure 6. Internal view

Model: as cover



Figure 7. Internal view

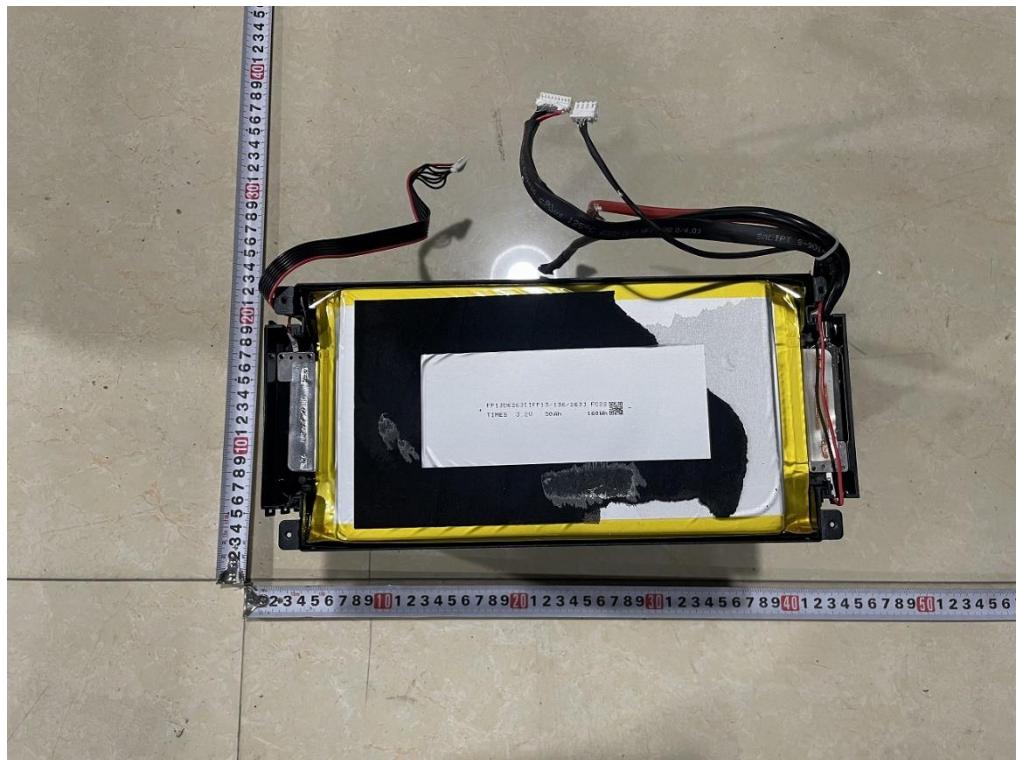


Figure 8. Internal view

Model: as cover

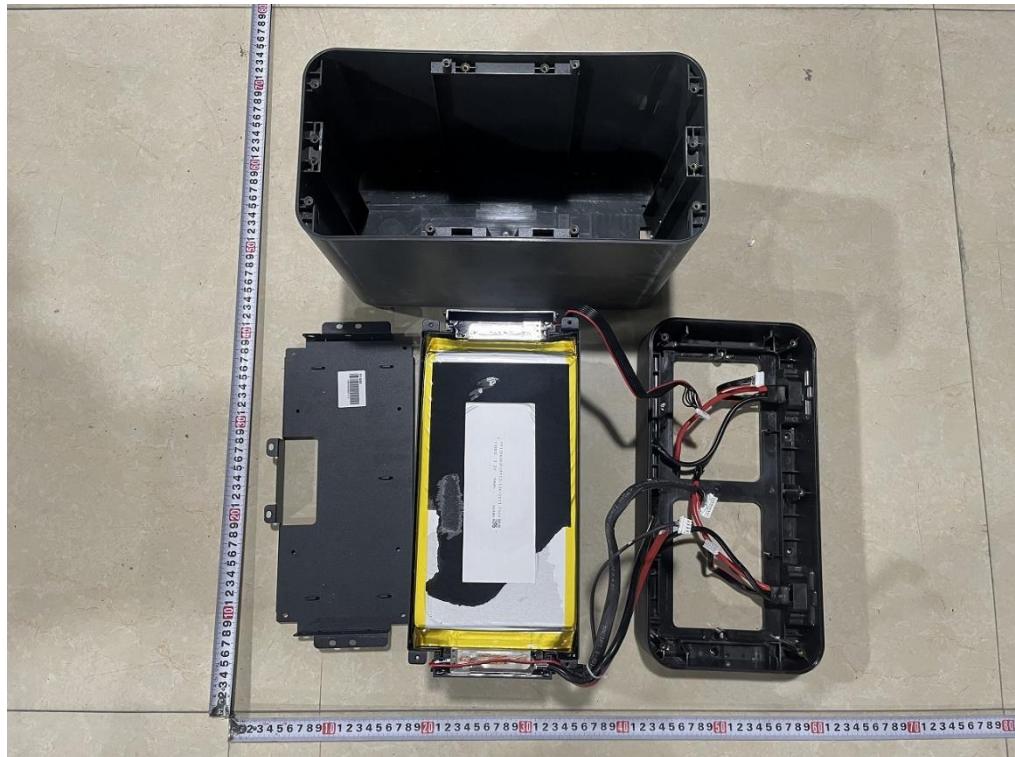


Figure 9. Internal view



Figure 10. Internal view

Model: as cover



Figure 11. PCB view

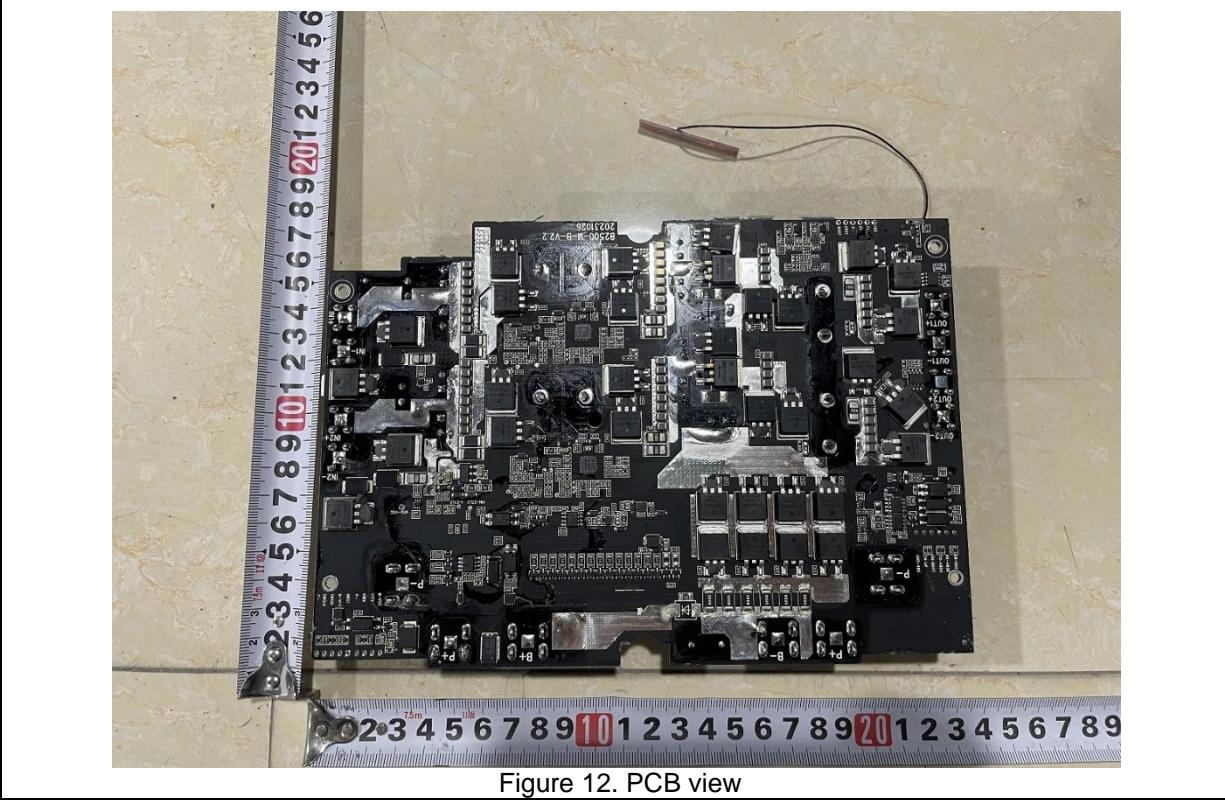


Figure 12. PCB view

Model: as cover

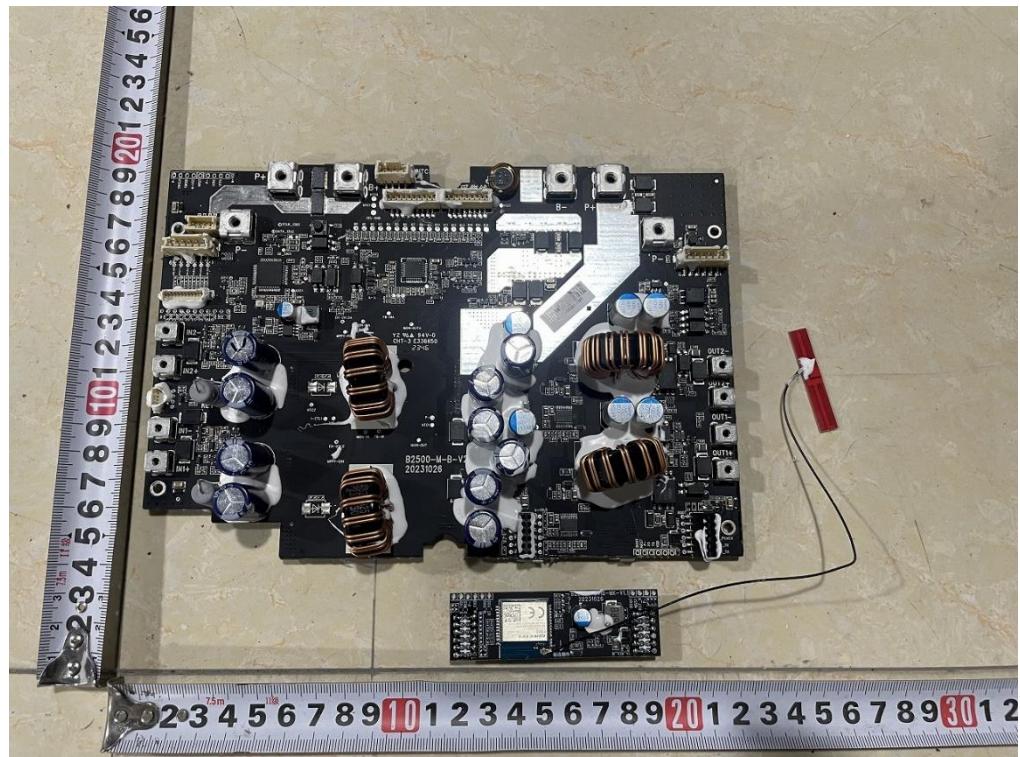


Figure 13. PCB view

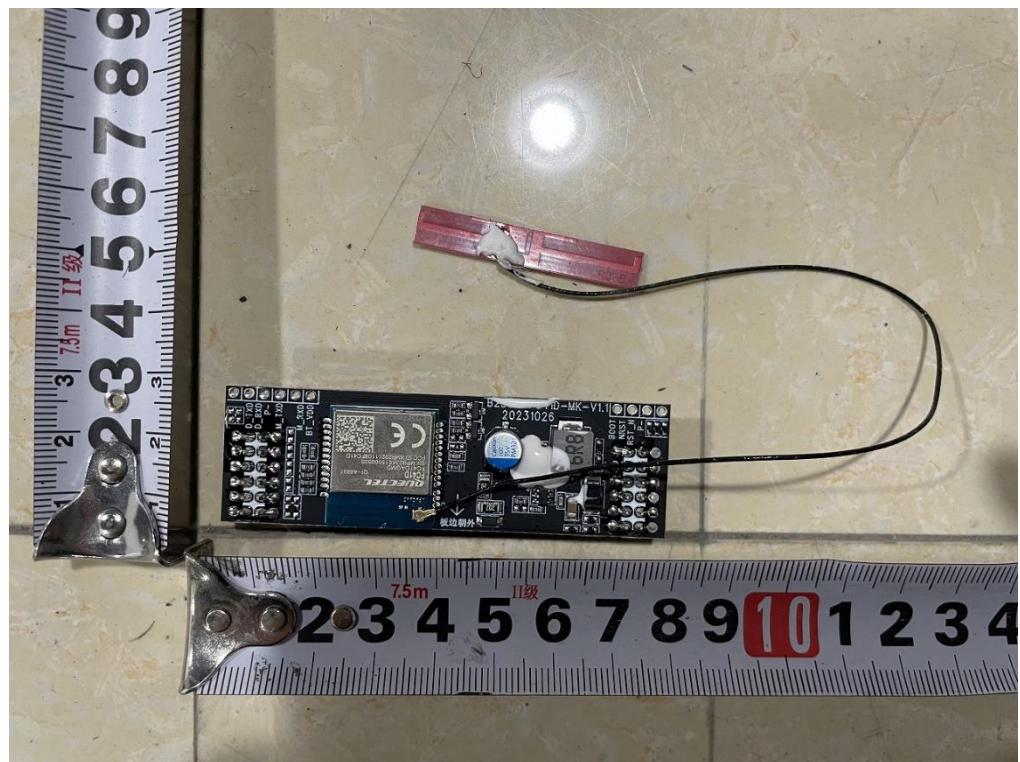


Figure 14. PCB view

Model: as cover

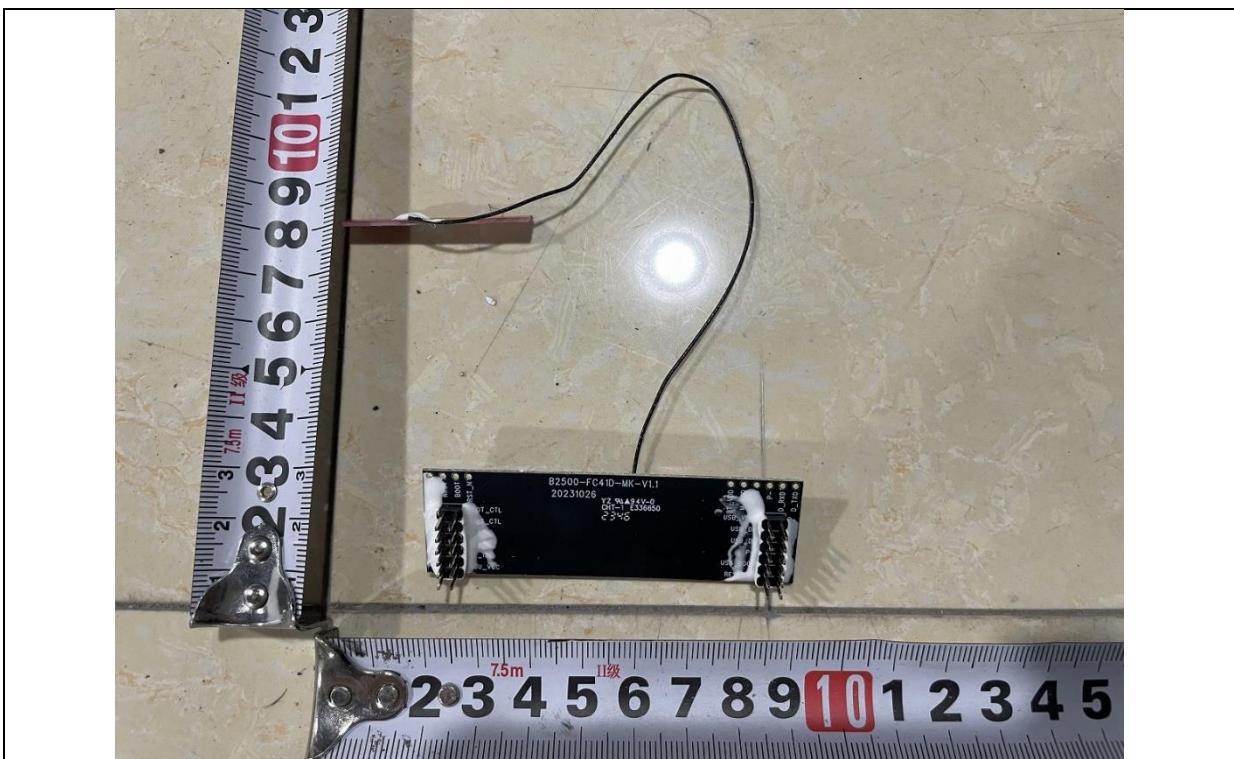


Figure 15. PCB view

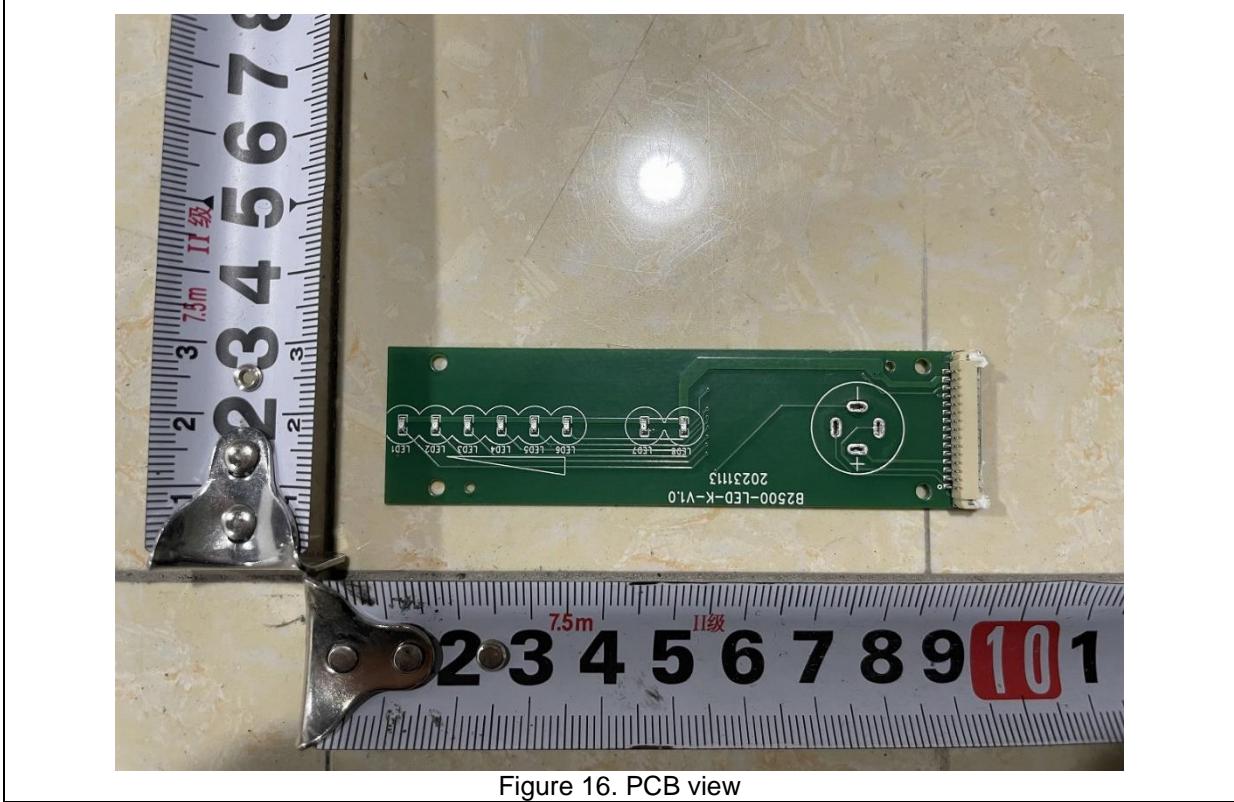


Figure 16. PCB view

Model: as cover



Figure 17. PCB view